

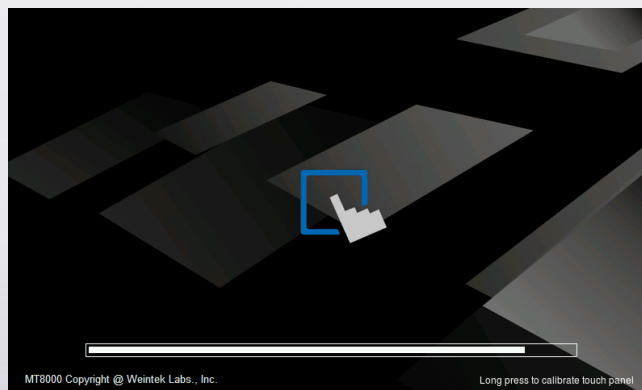
## Q.

### How to calibrate HMI touchscreen with no DIP switches?

This FAQ explains how to calibrate HMI touchscreen with no DIP switches.

## A.

- Step 1.** Press and hold the screen lightly with your finger and then power up the HMI.
- Step 2.** After the starting process, the system directly enters calibration mode.



- Step 3.** Touch the center of all the “+” signs on the screen with your finger or a stylus. The signs disappear if correctly touched, and the touch parameters are stored in the system.