FPWINGR YAZILIMININ FPWINPROYA ÇEVRİLMESİ

Masaüstündeki FPWINPRO7 yazılımın kısa yoluna tıklandığında aşağıdaki ekran gelir. Buradan New Project butonuna basıyoruz.



Aşağıdaki açılan ekrandan çevireceğimiz projede kullanılan CPU tipini, Ladder Diagram ve Create Empty Project seçeneklerini seçiyoruz.



SAVIOR OTOMASYON TEKNİK DESTEK BİRİMİ

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Aşağıdaki açılan ekrandan Project/İmport/Objects kısmına girilir.

Aşağıdaki ekranın sağ alt tarafındaki dosya uzantısı kısmından (All Files) yani tüm dosyaları göster diyoruz.Tüm dosyalar görülmeye başlandıktan sonra FPWINPRO ya dönüştüreceğimiz FPWINGR yazılımını seçiyoruz.

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Dönüştürme esnasında aşağıdaki gibi standart bir uyarı mesajı gelir.Bu mesaja Tamam diyerek dönüştürme işleminin bitirilmesine izin veririz.

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Converting file 'FPG.fp'		C-NET(RS232C): COM2, 115200, 8 O J No MEWNET/C-NET network specifi

Yukarıdaki işlemin sonucunda aşağıda ekranın sol tarafında GR_Program adı altında projenin geldiğini görebiliriz.



Projede herhangi bir hata olup olmadığı anlamak için Aşağıdaki ekranda gösterilen Compile All butonuna basılır.

Untitled - Control FPWIN Pro 7 - The IEC 61131-3 pr Project Qbject Edit Icols Online Monito	rogramming system - Gl r Debug Extras V	3_Program Mindow Help 키 안 양 ໝ 양 영	i==== ≈		● + + +		_ 0 ×	
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m Project Sy Caltree Wed by Compiles the entire project	*	Body		1	C-NET(RS232C)	: COM2 115200. 8 O 1 No	sys_blsFirstScan	-

Compile All işleminin sonunda verilen 2 adet Warning uyarısını kaldırmak için Com1 ve Com2 ayarları kısmına gidilir.

Aşağıda silik olarak görünen Receive buffer capacity değerini 0 (sıfır) yapmamız gereklmektedir. Bu kısmı aktif hale getirmek için 412 nolu Communication Mode kısmını değiştirmeli, 2048 değerini 0 yaptıktan sonra tekrar eski haline almalıyız.Aşağıdaki diğer resimlerde bunun nasıl yapıldığı gösterilmektedir.

Project Object Edit Online Monitor Del	oug Extra	s <u>W</u> indow <u>H</u> elp					
	<i>у</i> сом	2• 🥜 COM1•× 🎢 TOOL 🔗 G	lobal variables 📲 GR_Program			- ×	Variables 👻 🕂 🤅
è °n & ≫ U U 🧇	No	Item name	Data	Dime	Range	Additional informatic	₩ Alphabetical 👻
Project [Untitled]	412	Communication mode	PLC link (MEWNET-W0)		MEWTOCOL-COM master	Economic way of link	2-7-7-7
PLC (FP-SIGMA 32k)	410	Station number	1		1 to 16	Station numbers are t	Filter rettinger (ALL) (ALL) (A
a 🦫 System registers	415	Baud rate	115200	baud	115200	Specifies the baud rat	The seconds. ALLE / ALLE / S
- Je Memory size	413	Data length	8 bits		8 bits	Selects the data lengt	
Hold on/off	413	Parity	Odd		None	Selects the parity che	sys_bFalse
Act on error	413	Stop bits	1 bit		1 bit	Specifies the number	sys_bIsActive_F147_PR
- Jime-out	413	Start code	No-STX		No-STX	Selects the start code	sys_bIsActive_F149_MS
High-speed counter, pulse-cat	413	End code/recention done condition	CR		CR	Selects the end code.	sys_bIsAuxiliaryTimerEl
a Serial ports	416	Receive buffer starting address	0		0 to 32764	The data registers DT	sys_bIsBatteryErrorHold
TOOL	417	Receive huffer canacity	2048	word	0 to 2048	DT0 is used for the nu	sys_blsBatteryErrorNon
- COM1	412	Modem connection	Disable		Dicable	Snecifies if a modem	sys_blsBreakActive
COM2	46	PLC link 0 and 1 allocation setting	Lice PLC link 0		Use PLC link 0	Specific in a filterent	sys_bisBreakCleared
Fieldbus Master Unit	47	PLC link 0 - Highest station number i	2		1 to 16		sys_bisbreaksEnabled
Program code	40	DI C link 0 - Link flags - Send/receiu	64	hinned	0 to 64	The area 'WI 0 to WI F	sys_bisCarry
Libraries	42	PLC link 0 Link flags Send receivin	0	adde	0 to 62	The cend area "MI 0 to	sys_bisCircularinterpola
Brograms (Event - TRUE 1 entry)	42	DLC link 0 - Link flags - Send area	20	auur	0 to 63	The Selfu area WLD R	sys_bisCircularinterpole
Interrupt 0 (Event = 10)	45	PLC link 0 - Link nags - Send area	128	word	0 to 04	The same HD0 to 1015	sys_bisComPort1E145E
Interrupt 1 (Event = 11)	41	PLC link 0 - Link registers - Send/rec	0	word	0 to 120	The area 100 to 1012	sys_bisComPort1F145F
Interrupt 2 (Event = 12)	44	PLC link 0 - Link registers - Send are	0	auur	0 to 127	The send area LDO to	sys_biscomPort1Piclin
Interrupt 3 (Event = 13)	45	PLC link 0 - Link registers - Send are	40	word	U to 12/		sys_bisComPort1Progr.
Interrupt 4 (Event = 14)	57	PLC link 1 - Highest station number I	3		1 to 10		sys bisComPort1Recen
Interrupt 5 (Event = 15)	50	PLC link 1 - Link flags - Send/receiv	0	word	0 to 04	This area is not share	svs blsComPort1Trans
Interrupt 6 (Event = 16)	52	PLC INK 1 - LINK Hags - Send area	04	addr	04 to 12/	No data from this are	sys blsComPort2Comr
Interrupt 7 (Event = I7)	55	PLC link I - Link flags - Send area	0	word	0 10 04		sys blsComPort2F145F
Periodic interrupt (Interval = T#10m	51	PLC link 1 - Link registers - Send/rec	0	word	0 to 128	I nis area is not share	sys_blsComPort2F145F.
DUTs	54	PLC link I - Link registers - Send are	128	addr	128 to 255	No data from this are	sys_blsComPort2Progra
Global variables	55	PLC link 1 - Link registers - Send are	U	word	0 to 12/		sys_blsComPort2Recep
a 📴 POUs (16 steps)							sys_blsComPort2Transi
마명* GR_1_README (PRG)							🛛 = sys_bIsConstantScanEri
GR_Program (PRG, 16 steps)							sys_bIsEqual
							sys_bIsExternalInterrupt
						-	sys_bIsFirstScan
Project 😸 Calltree 😸 Used by	•		III			N 4	

Aşağıdaki ekranda 412 ve 417 nolu değiştirilmesi gereken alanlar gösterilmiştir.

NoHern nameDataDimeRangeAdditional informaticProject [Unitited]412Communication modeProama controlled [General purpose]MEWTOCU-COM mastern.The protocol is freelyPLC (FP-SIGMA 320)413Station number111	- 4 × 🎤 0	M2 • 🥜 COM1 • × 🎤 TOOL 🛛 🥜 G	ilobal variables 📲 GR_Program				Variables
Program centrolled [General purpose] MENTOCOL-COM master The protocol is freely * PIC (IP-SIGM 32b) 410 Station number 1 to 99 Station numbers 1 * System registers 413 Bata number 1 to 99 Station numbers 1 * Memory size 413 Data length 8 bits Station numbers 1 1 109 Station numbers 1 * Memory size 413 Data length 8 bits Station numbers 1 1 1 109 Station numbers 1 1 100<	D US 🧇 No	Item name	Data	Dime	Range	Additional informatic	₩ Alphabetical •
Image: Program Context Protext Protext Program Context Program Context Program	Intitled] 412	Communication mode	Program controlled [General purpose]		MEWTOCOL-COM master	The protocol is freely	2-7-7-7
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Interrupt (Vent = INO_1 Lentry) Image - Send area 20 Word On Ook Interrupt (Vent = INO_1 Lentry) Image - Send area 20 Word On Ook Interrupt (Vent = INO_1 Lentry) Image - Send area 20 Word On Ook Interrupt (Vent = INO - Vent	42	PEC link 0 + Eink hags + Send area +	20	auur	0 10 05	The send area who is	sys_bisCirculari
Interrupt 1 (Vent = II) 41 PLC link 0 - Link registes - Send are 0 addr 0 to 127 The send area 'LD0 to 2012 j Interrupt 2 (Event = II) 45 PLC link 0 - Link registes - Send are 0 addr 0 to 127 The send area 'LD0 to 2012 j Interrupt 2 (Event = II) 45 PLC link 0 - Link registes - Send are 0 word to 127 The send area 'LD0 to 2012 j Interrupt 3 (Event = IB) 57 PLC link 0 - Link registes - Send are 0 word to 127 The send area 'LD0 to 2012 j Interrupt 4 (Event = IK) 50 PLC link 1 - Link flags - Send area 0 word to 64 This area is not share j Interrupt 5 (Event = IS) 52 PLC link 1 - Link flags - Send area 64 addr 64 to 127 No data from this area is not share j Interrupt 7 (Event = IS) 53 PLC link 1 - Link flags - Send area 0 word to 64 j Deriodic interrupt (Interval = T=ID) PLC link 1 - Link registes - Send area 0 word to 64 <	storrupt 0 (Event = 10)	PLC link 0 - Link nags - Send area	130	word	0 40 04	The sure U DO to UD11	sys_bisComPor
Printerrupt 2 (Event = D) 44 PLC link 0 - Link registers - Send area. 0 abdr Dist 127 Interrupt 2 (Event = D) Filterrupt 2 (Event = D) 57 PLC link 0 - Link registers - Send area. 0 word 0 to 127 ji Interrupt 2 (Event = D) 57 PLC link 1 - Highest station number i 3 1 to 16 ji Interrupt 4 (Event = W) 50 PLC link 1 - Highest station number i 3 1 to 16 ji Interrupt 5 (Event = D) 52 PLC link 1 - Link flags - Send area 64 addr 64 to 127 No data from this area ji Interrupt 6 (Event = B) 52 PLC link 1 - Link flags - Send area 64 addr 64 to 127 No data from this area ji Interrupt 7 (Event = D) 53 PLC link 1 - Link flags - Send area 0 word to 64 Periodic interrupt (Interval = T=T) 51 PLC link 1 - Link registers - Send/rec 0 word to 64 PLC link 1 - Link registers - Send rece 0 word to 64 to 55 PLC link 1 - Link registers - Send area 0 word to 64 to 55 PLC link 1 - Link registers - Send area 0 <td>terrupt 1 (Event = 10)</td> <td>PLC link 0 - Link registers - Send/rec</td> <td>120</td> <td>word</td> <td>010126</td> <td>The area LD0 to LD12</td> <td>sys_bisComPort</td>	terrupt 1 (Event = 10)	PLC link 0 - Link registers - Send/rec	120	word	010126	The area LD0 to LD12	sys_bisComPort
Printerupt 2 (Vent = 2) Pice Pi	terrupt 2 (Event = 12)	PLC link 0 - Link registers - Send are	0	addr	0 to 127	The send area LDU to	sys_bisComPort
Statemark (V) SV PLC link 1 - Highest station number i 3 1 to 10 Interrupt 4 (Event = M) SO PLC link 1 - Link flags - Send area 0 word 0 to 64 This area is not share Interrupt 5 (Event = B) SO PLC link 1 - Link flags - Send area 64 addr 64 to 127 No data from this are Interrupt 7 (Event = B) SO PLC link 1 - Link flags - Send area 0 word 0 to 64 Interrupt 7 (Event = T) SO PLC link 1 - Link registers - Send rece 0 word 0 to 128 Phriadic interrupt (Interval = T=I) PLC link 1 - Link registers - Send rece 128 addr 128 to 255 No data from this are	terrupt 2 (Event = 12) 45	PLC link 0 - Link registers - Send are	40	word	0 to 127		sys_bisComPor
Discourse (Scoret = D) S0 PLC link 1 - Link flags - Send/recew. 0 word 0 to 64 1 has are is not share Interrupt (Scoret = D) S2 PLC link 1 - Link flags - Send/recew. 0 addr 64 64 64 64 64 64 64 <td< td=""><td>sterrupt 4 (Event = 14)</td><td>PLC link 1 - Highest station number I</td><td>3</td><td></td><td>1 to 10</td><td></td><td>sys_bisComPort</td></td<>	sterrupt 4 (Event = 14)	PLC link 1 - Highest station number I	3		1 to 10		sys_bisComPort
Interrupt 6 (Event = Ib) 52 PLC link 1 - Link flags - Send area 64 addr 64 to 127 No data from this are Interrupt 7 (Event = ID) 53 PLC link 1 - Link flags - Send area 0 word 0 to 64 Periodic interrupt (Interval = T=10m 9L PLC link 1 - Link registers - Send Area 0 word 0 to 64 PUT PLC link 1 - Link registers - Send Area 0 word 0 to 128 This area is not share DUTs PLC link 1 - Link registers - Send Area 128 addr 128 to 255 No data from this are	sterrupt 5 (Event = 15)	PLC link 1 - Link flags - Send/receiv	0	word	0 to 64	This area is not share	sys_biscomPor
33 PLC link 1 - Link flags - Send area 0 word 0 to 64 10 Periodic interrupt (fleteral = T=10m SI PLC link 1 - Link registers - Send rec 0 word 0 to 64 10 Periodic interrupt (fleteral = T=10m PLC link 1 - Link registers - Send rec 0 word 0 to 64 10 PLC link 1 - Link registers - Send rec 0 word 0 to 64 10 PLC link 1 - Link registers - Send rec 128 addr 128 to 255 No data from this are	sterrunt 6 (Event = 16)	PLC link 1 - Link flags - Send area	04	addr	64 to 12/	No data from this are	sys_blsComPort
Periodic interrupt (Interval = T#10me St PLC link 1 - Link registers - Send/rec 0 word 0 to 128 This area is not share DUTs DUTs DUTs DUTs	terrupt 7 (Event = 17)	PLC link 1 - Link flags - Send area	0	word	0 to 64		sys blsComPort
DUTs S4 PLC link 1 - Link registers - Send are 128 addr 128 to 255 No data from this are	eriodic interrupt (Interval = T#10m	PLC link 1 - Link registers - Send/rec	0	word	0 to 128	This area is not share	svs blsComPort
	54	PLC link 1 - Link registers - Send are	128	addr	128 to 255	No data from this are	sys blsComPort
Global variables 55 PLC link 1 - Link registers - Send are 0 word 0 to 127	l variables 55	PLC link 1 - Link registers - Send are	0	word	0 to 127		sys blsComPort
ne POUs (16 steps)	(16 steps)						sys blsComPort
P## GR 1 README (PRG)	R_1_README (PRG)						sys_blsConstant
DH GR Program (PRG, 16 steps)	R_Program (PRG, 16 steps)						sys_bIsEqual

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- ↓×	<i>у</i> сом	2 • 🥜 COM1 • × 🎤 TOOL 🛛 🧈 G	lobal variables 📲 GR_Program			- ×	Variables 🔫 🖡
: 🕹 🕹 🙆 🖉 🥪	No	Item name	Data	Dime	Range	Additional informatic	₩ Alphabetical ▼
Project [Untitled]	412	Communication mode	PLC link (MEWNET-W0)		MEWTOCOL-COM master	Economic way of link	6-7-7-7
PLC (FP-SIGMA 32k)	410	Station number	1		1 to 16	Station numbers are t	Filter settings: < ALL> / < ALL> /
System registers	415	Baud rate	115200	baud	115200	Specifies the baud rat	The seconds there / there /
- Memory size	413	Data length	8 bits		8 bits	Selects the data lengt	
Hold on/off	413	Parity	Odd		None	Selects the parity che	sys_bFalse
Act on error	413	Stop bits	1 bit		1 bit	Specifies the number	sys_bIsActive_F147_PR
- Je Time-out	413	Start code	No-STX		No-STX	Selects the start code	sys_blsActive_F149_MS
High-speed counter, pulse-catc	413	End code/reception done condition	CR		CR	Selects the end code.	sys_blsAuxiliaryTimerE
A Serial ports	416	Receive buffer starting address	0		0 to 32764	Specifies the starting	sys_blsBatteryErrorHole
TOOL	417	Receive huffer canacity	0	word	0 to 2048	Specifies the number	sys_blsBatteryErrorNon
COMI	412	Modem connection	Disable		Disable	Specifies if a modem	sys_blsBreakActive
COM2	46	PLC link 0 and 1 allocation setting	Use PLC link 0		Ilse PLC link 0	op contest it o more cont	sys_bisbreakCleared
Fieldbus Master Unit	47	PLC link 0 - Highest station number i	2		1 to 16		sys_bisbreaksEnabled
Program code	40	PLC link 0 - Link flags - Send/receiv	54	hinnel	0 to 61	The area 'WI 0 to WI F	sys_bisCarry
Libraries	42	DLC link 0 Link flags Send receiv	0	adde	0 to 62	The cond area 'MILO to	sys_bisCircularinterpol
Brograms (Event - TPUE 1 entra)	42	PLC link 0 - Link flags - Send area	20	auur	0.to 61	The Send area WLD II	sys_bisCircularinterpol
The Interrupt () (Event = 10)	45	PLC link 0 - Link nags - Send area	139	word	0 to 04	The same il DO to 1 D17	sys_bisComPort1E1450
(interrupt 0 (Event = 10)	41	PLC link 0 - Link registers - Send/Tec	128	word	0.10.120	The area LDO to LD12	sys_bisComPort1F145
Interrupt 2 (Event = 12)	44	PLC link 0 - Link registers - Send are	0	auur	010127	The send area LDO to	sys_bisComPort1Piclin
Interrupt 2 (Event = 12)	45	PLC link 0 - Link registers - Send are	40	word	U to 12/		sys_bisComPort1Progr
Interrupt 4 (Event = M)	5/	PLC link 1 - Highest station number i	3		1 to 10		sys_bisComPort1Recei
Interrupt 5 (Event = 15)	50	PLC link 1 - Link flags - Send/receiv	0	word	0 to 64	This area is not share	sys_bisComPort1Trans
Interrupt 6 (Event = 16)	52	PLC link 1 - Link flags - Send area	04	addr	64 to 12/	No data from this are	sys_blsComPort2Com
G Interrupt 7 (Event = 17)	53	PLC link 1 - Link flags - Send area	0	word	0 to 64		sys blsComPort2F145F
Periodic interrupt (Interval = T#10m	51	PLC link 1 - Link registers - Send/rec	0	word	0 to 128	This area is not share	sys blsComPort2F145F
DUTs	54	PLC link 1 - Link registers - Send are	128	addr	128 to 255	No data from this are	sys blsComPort2Progr
Global variables	55	PLC link 1 - Link registers - Send are	0	word	0 to 127		svs blsComPort2Recer
POUs (16 steps)							svs blsComPort2Trans
THE GR 1 README (PRG)							sys blsConstantScanEr
GR Program (PRG, 16 steps)							sys bisEqual
							sys blsExternalInterrup
4 III						+	svs blsFirstScan

Yukarıdaki resimlerde gösterildiği gibi 412 nolu Communication Mode kısmı, Program Controlled(General Purporse) e alındıktan sonra 2048 değeri değiştirilebilir bir duruma gelmiş, 0 yapıldıktan sonra da tekrar 412 nolu parametre eski haline alınmıştır.

iject <u>O</u> bject <u>E</u> dit Online <u>M</u> onitor <u>D</u> eb	ug E <u>s</u> tra:	s <u>W</u> indow <u>H</u> elp					
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iect → ♯ ×	Je COM	2 • × 🎤 COM1 • 🛛 🥜 TOOL	🛹 Global variables 🛛 🕮 GR_Program			- ×	Variables 👻
°¥ 8 ≫ U U ⊘	No	Item name	Data	Dime	Range	Additional informa	₽ Alphabetical ◄
Project [Untitled]	412	Communication mode	MEWTOCOL-COM master/slave [Comput		MEWTOCOL-COM master	The PLC can be a N	6-7-7-7
a 👜 PLC (FP-SIGMA 32k)	411	Station number	1		1 to 99	Station numbers ar	Filter settings: <all> / <all></all></all>
System registers	415	Baud rate	9600	baud	115200	Specifies the baud (intersettings ones , ones
- J Memory size	414	Data length	8 bits		8 bits	Selects the data len	
Hold on/off	414	Parity	Odd		None	Selects the parity cl	sys_bFalse
- Je Act on error	414	Stop bits	1 bit		1 bit	Specifies the numb	sys_bIsActive_F147_
- 🌽 Time-out	414	Start code	No-STX		No-STX	Selects the start cor	sys_blsActive_F149_
- 🥙 High-speed counter, pulse-catc	414	End code/recention done condition	CR		CR	Selects the end cod	sys_blsAuxiliaryTime
a 🐎 Serial ports	410	Passive huffer station address	2049	1	0.4= 27754	The data seguisters F	sys_bIsBatteryErrorH
TOOL	410	Descrive buffer starting address	2040		0 ++ 2010	DT2040 in used feed	sys_bIsBatteryError
- Je COM1	419	Receive burrer capacity	2040		0 to 2046	D12048 is used for 1	sys_bIsBreakActive
COM2	412	Modem connection	Disable		Disable	Specifies if a model	sys_bIsBreakCleare
📕 Fieldbus Master Unit							sys_bIsBreaksEnabl
Program code							🔲 🍍 sys_blsCarry
🕞 👔 Libraries							👘 🍍 sys_bIsCircularInter
🖌 🍓 Tasks							🔲 🍍 sys_blsCircularInter
Programs (Event = TRUE, 1 entry)							sys_blsComPort1Co
Interrupt 0 (Event = I0)							sys_blsComPort1F1
Interrupt 1 (Event = 11)							sys_blsComPort1F.
Interrupt 2 (Event = 12)							sys_blsComPort1P
Interrupt 3 (Event = I3)							sys_blsComPort1P
Interrupt 4 (Event = I4)							sys_blsComPort1R
Interrupt 5 (Event = I5)							sys blsComPort1T
Interrupt 6 (Event = I6)							sys blsComPort20
Interrupt 7 (Event = I7)							sys blsComPort2F.
Periodic interrupt (Interval = T#10m:							sys blsComPort2F.
DUTs							svs blsComPort2Pi
Global variables							svs blsComPort2R
POUs (16 steps)							svs blsComPort2T
PH GR 1 README (PRG)							svs blsConstantSc
							svs bIsEqual
							svs bisExternalinter
						-	svs blsEirstScan
niert Si Calltree Ballsed by			"			F L	
ofer a connect (a open by					1970		•

Com2 portu için içinde Warning veren alanlar Com1 portunda yapılan işlem tekrarlanarak düzeltilir.

Yukarıdaki resimde gösterildiği gibi 412 nolu Communication Mode kısmı, Program Controlled(General Purporse) e alındıktan sonra 418 ve 419 kısımlarındaki 2048 değeri değiştirilebilir bir duruma gelmiş, bu değerler O yapıldıktan sonra da tekrar 412 nolu parametre eski haline alınmıştır.

Untitled - Control FPWIN Pro 7 - The IEC 61131-3 pr Project Object Edit Online Monitor Debi	rogrammir 10 Extra	ng system - COM2		- Charles		_	
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roject - ‡ ×	🎤 сом	2 • × 🎤 COM1 • 🛛 🥕 TOOL	📌 Global variables 🛛 💷 GR_Program			- ×	Variables 👻 🖣
🐎 🐅 🕹 🤣 🔟 🖽 🥪	No	Item name	Data	Dime	Range	Additional informa	₽ Alphabetical ►
Project [Untitled]	412	Communication mode	MEWTOCOL-COM master/slave	[Comput	MEWTOCOL-COM master	The PLC can be a N	1- 1- T- T
PLC (FP-SIGMA 32k)	411	Station number	1		1 to 99	Station numbers ar	Filter settings: <all> / <all> /</all></all>
System registers	415	Baud rate	9600	baud	115200	Specifies the baud i	
- Je Memory size	414	Data length	8 bits		8 bits	Selects the data len	The second second second second second second second second second second second second second second second s
Hold on/off	414	Parity	Odd		None	Selects the parity cl	sys_bFalse
Act on error	414	Stop bits	1 bit		1 bit	Specifies the numb	sys_blsActive_F147_PR
- Jime-out	414	Start code	No-STX		No-STX	Selects the start cor	sys_blsActive_F149_MS
High-speed counter, pulse-catc	414	End code/reception done condition	CR		CR	Selects the end cod	sys_blsAuxiliary limerE
A Serial ports	418	Receive buffer starting address	0		0 to 32764	Specifies the startin	sys_bisBatteryErrorHol
TOOL	419	Receive buffer capacity	0		0 to 2048	Specifies the numb	sys_bisBatteryErrorNor
COMI	412	Modem connection	Disable		Disable	Specifies if a model	sys_bisBreakActive
COM2							sys_bisbreakCleared
Fieldbus Master Unit							sys_bisbreaksEnabled
Program code							sys_bisCarry
Libraries							sys_bisCircularinterpol
Branner (Create TDUE 1 rate)							sys_bisCircularinterpol
Jatamust 0 (Fuent = 160c, 1 entry)							sys_bisComPortiCom
Interrupt 0 (Event = 10)							sys_bisComPort[F145]
Jatamat 2 (Event = 11)							sys_bisComPort(P145
Jatamust 2 (Event = 12)							sys_bisComPortiPicti
Jatamust 4 (Fuent 14)							sys_bisComPortiProg
3 Interrupt 4 (Event = 14)							sys_bisComPortIRece
(A) Interrupt 6 (Event = D)							sys_bisComPort1 frams
Interrupt 7 (Event = 10)							sys_bisComPort2Com
Devia dia interrupt (External - T#10m)							sys_bisComPort2F145
- DUT-							sys_bisComPort2P145
Clabel unrichlan							sys_bisComPort2Progr
POLIs (16 stans)							sys_bisComPort2Rece
PHER CR 1 PEADME (DPC)							sys_bisComPort2 I rans
Drfl GR Brogram (DRG 16 ct)							sys_bisConstantScanEl
							- sys_biscquar
							sys_bisExternalinterrup
	2						sys_bisHistScan
Project and Califree an Used by	1 13						۰ III)

PLC link verilerinin bir alttaki resim ile aynı olduğunu görüyoruz.

	# COM		lobal variabler 💷 GR. Drogram			- ×	Variabler 🗸
- K 🔍 (0 (1) 🔍	No	Item name	Data	Dime	Pange	Additional informatic	₩ Alphabetical •
Project [Untitled]	412	Communication mode	PLC link (MEWNET-WD)	Diffen	MEWTOCOL-COM master	Economic way of link	7.7.7.7
PLC (FP-SIGMA 32k)	410	Station number	1		1 to 16	Station numbers are t	VAR BOOL
a 🦆 System registers	415	Baudirate	115200	haud	115200	Specifies the baud rat	Filter settings: <all> / <all> /</all></all>
- 🥜 Memory size	413	Data length	8 bits		8 hits	Selects the data lengt	
- 🥜 Hold on/off	413	Parity	Odd		None	Selects the narity che	sys_bFalse
- 🤌 Act on error	413	Ston bits	1 bit		1 hit	Specifies the number	sys_blsActive_F147_PI
- 🥜 Time-out	413	Start code	No-STX		No-STX	Selects the start code	sys_blsActive_F149_M
- Jigh-speed counter, pulse-catc	413	End code/recention done condition	CR		CR	Selects the end code	sys_bIsAuxiliaryTimer
Serial ports	416	Receive huffer starting address	0		0 to 32764	Specifies the starting	sys_bIsBatteryErrorHo
TOOL	417	Receive buffer canacity	0	word	0 to 2048	Specifies the number	sys_bIsBatteryErrorNo
COM1	412	Modem connection	Disable	more	Disable	Specifies if a modem	sys_blsBreakActive
COM2	46	PLC link () and 1 allocation setting	Use PLC link 0		Use PLC link 0	opeenes in a modern	sys_blsBreakCleared
Fieldbus Master Unit	47	PLC link 0 - Highest station number i	2		1 to 16		sys_bisbreaksEnabled
Program code	40	PLC link 0 - Link flags - Send/receiv	64	word	0 to 64	The area 'WI0 to WIF	sys_DisCarry
Tacke	42	PLC link 0 - Link flags - Send area -	0	addr	0 to 63	The cend area 'WL0 to	sys_bisCirculadinterp
Drograms (Event - TRUE 1 entry)	43	PLC link 0 - Link flags - Send area -	20	word	0 to 61	The send brea web to	sys_bisCirculariticep
Interrunt 0 (Event = 10)	41	PLC link 0 Link registers Send/rec	120	word	0 to 129	The area 'I D0 to I D15	sys_biscomPort1E145
Interrupt 1 (Event = 11)	44	PLC link 0 - Link registers - Send rec.	0	addr	0 to 120	The cond area 'I D0 to	sys_bisComPort1F14
Interrupt 2 (Event = 12)	44	PLC link 0 - Link registers - Send are	10	auurm	0 to 127	The send area Loo to	sys bisComPort1Pici
Interrupt 3 (Event = 13)	<u> </u>	PLC link 0 - Ellik registers - Send are	40	word	14:15		sys blsComPort1Pro
Interrupt 4 (Event = I4)	50	DLC link 1 - Highest station number I	5	mond	0 to 64	This area is not chare.	svs blsComPort1Rec
Interrupt 5 (Event = 15)	52	PEC link 1 - Link flags - Send receiv	61	odde	64 to 127	No data from this are	sys_blsComPort1Tra
Interrupt 6 (Event = I6)	52	PLC link 1 - Link flags - Send area	04	auur	04 00 127	NO Gata HOIT LINS are	sys_blsComPort2Cor
Interrupt 7 (Event = 17)	51	DLC link 1 - Link hags - Send area	0	word	0 to 129	This area is not chose	sys_blsComPort2F14
Periodic interrupt (Interval = T#10m:	51	PLC link 1 - Link registers - Send/rec	130	brow	100.4-055	Nie dete form this are	sys_blsComPort2F14
DUTs	54	DLC link 1 - Link registers - Send are	0	addr	12010233	NO Gata from this are	sys_blsComPort2Pro
- F Global variables	22	PLC link 1 - Link registers - Send are	U	word	010127		sys_blsComPort2Rec
POUs (16 steps)							sys_blsComPort2Trans
P## GR_1_README (PRG)							👘 🍯 sys_bIsConstantScan
GR_Program (PRG, 16 steps)							sys_bIsEqual
							sys_blsExternalInterr

Yukarıdaki FPWINPRO yazılımına çevrilen projenin PLC link ayarlarının aynı olduğunu NO kısmından numaralarına bakarak karşılaştırabilirsiniz.

FPWIN GR - [FPG.fp (Ladder Symbolic) Eile Edit Wigard Search Co	l View]] mment ⊻iew Onjine <u>D</u> ebug <u>T</u> ool	2ption <u>Wi</u> ndow <u>H</u> elp	_ d ×
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1/0 Comment	Remark		
FP SIGMA 32K 0 / 17 Offline	Home		
FP SIGMA 32K 0 / 17 Office 0 UNK RELAY oldugundan 10 i 0 0 UNK RELAY oldugundan 10 i 0 R10 Immediate 0 Immediate FP2 de aktif eldigundan 10 i 0 R10 Immediate 1 Immediate FP2 de aktif eldigundan 10 i 1 2 FP2 de aktif eldigundan 10 i 1 4 oldugundan 10 i 1 4 oldugundan 10 i 1 4 oldugundan FP2 deki LD 1 R0010 FP2 den gelen register (L 1 11 FP2 den gelen	Home It of edr. 10 da FP2 ile haberleymede kullani FP2 deki LD da aktif olur. PLC Configuration - FPG.fp Hold/Non-hold 1 Hold/Non-hold 2 Action on Enror Time Unit NV01 Hold/Non-hold 2 Data DT DAta DT DD x u, MC) w MCE]		
Ctrl , Compile 2 Online 3 Offline 4 Cl	ose _s Find _s NextWin ₁ Monitor _s Status	lun/Pro _{II} ← PLC _R → PLC	
Keady	10 C C C C C C C C C C C C C C C C C C C		Select Rect Mode NUM

FPWINPRO yazılımında a Sol alt bölümde POUs (16 steps) adının altında bulunan GR_1_README(PRG) kaldırabiliriz. Herhangi bir değişiklik meydana gelmemektedir. Bu kısımda çevirisi yapılan FPWINGR PLC yazılımında kullanılan değişkenler hakkında açıklamalar bulunmaktadır.



Çevirdiğimiz FPWINGR yazılımı

FPWIN GR - [FPG.fp (Ladder Symbol View)]		
Eile Edit Wizard Search Comment	<u>V</u> iew Online <u>D</u> ebug <u>T</u> ool <u>O</u> ption <u>W</u> indow <u>H</u> elp	_ 6 >
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1/8 Comment	Bemark	
FP SIGMA 32K 0 / 17 Offline Home		
R0 aktif olduğunda L0 ı aktif eder	L0 da FP2 ile haberleşmede kullanılan	
0 - LĪNK RELAY olduğundan FP2 dek	L0 da aktif olur.	1
R10	L0	
ED2 de aktif edilen LINK RELAV (I	200)	
2-	-	
L200	R210	
DT10 a 100 sayısı atıldığında LD0 4- olduğundan FP2 deki LD0 da 100	Ja 100 olur. LD0 FP2 ile haberleşme registeri olur.	
R9010		
FO MV , DT 1	o, LD O]	
FP2 den gelen register (LD40)		
11		
2004.0		
FO MV , LD 4	0 , DT 50]	
10 67 9850 HIT		<u>-</u>
-		<u>></u>
0 1 2 3 4 5 6 7 8 9 A B C	D E F	
lins Del Esc ال		
	M/CT Fire NOT / Jodan 04C1 04CE	
Shift - <set> KRESET> (DF(/)) (END) C</set>	mpare PFun 1 1 4 Bit] Word] IInst 1 Inst 2	
Ctrl , Compile , Online , Offline , Close ,	Find NextWin Monitor Status Run/Pro II < PLC -> PLC	
Ready		Select Rect Mode NUM