

Figure 5.11 Ethernet connection
You can also connect the Ethernet port to a hub or switch by using a network cable, implementing multi-point connection.


Figure 5.12 Ethernet networking

## Cable selection

To improve communication reliability, use shielded twisted-pair cables of category 5 or higher as Ethernet cables. The cables in INVT AX series options are recommended.

| Option | Model | Specifications |
| :--- | :---: | :--- |
| Shielded cable for communication | AX-L3-20 | Shielded cable for communication, <br> L=2m; AX-L3-20; RoHS |
| Shielded cable for communication | AX-L3-50 | Shielded cable for communication, <br> L=5m; AX-L3-50; RoHS |

### 5.4 Wiring expansion modules

### 5.4.1 AX-EM-1600D digital input module

The wiring terminals of AX-EM-1600D digital input module are shown in the following figure. This module supports 16 digital inputs of the source or sink type, and uses internal 5 V power supply without the connection to an external power supply.


The terminal wiring is as follows:


Figure 5.13 AX-EM-1600D terminal wiring

## Note:

- The module needs to be installed on a properly-grounded metal bracket, and the metal dome at the module bottom must be in good contact with the bracket.
- Do not bind the digital input cable together with the AC cable, main circuit cable, or high-voltage cable. Otherwise, the binding can increase noise, surge, and induction impact. When using shielded cables, use single-point grounding for the shield layer.


### 5.4.2 AX-EM-0016DP digital output module

The wiring terminals of AX-EM-0016DP digital output module are shown in the following figure. This module supports 16 digital outputs of the source type, and uses an external 24VDC power supply.

