

ABB DRIVES FOR HVAC

ACH580-34 drive modules

Quick installation guide

English 3

EN



List of related manuals

Drive hardware manuals and guides

	Code (English)
Drive/converter/inverter safety instructions	Multilingual code: 3AXD50000037978
ACH580-34 drive modules hardware manual	3AXD50000419708
ACH580-34 drive modules quick installation guide	3AXD50000424627
ACx-AP-x Assistant control panels user's manual	3AUA0000085685
Recycling instructions and environmental information for ACS880-04, ACS880-14, ACS880-34, ACS580-04, ACQ580-04 and ACH580-04 drives	3AXD50000137688

Drive firmware manuals and guides

ACH580 HVAC control program firmware manual	3AXD50000027537
ACH580 drives with HVAC control program quick startup guide	3AXD50000047658

Option manuals and guides

DPMP-02/03 mounting platform for control panels installation guide	3AUA0000136205
CPTC-02 ATEX-certified thermistor protection module, Ex II (2) GD (+L537+Q971) user's manual	3AXD50000030058
FOCH du/dt filters hardware manual	3AFE68577519
Sine filters hardware manual	3AXD50000016814
Manuals and quick guides for I/O extension modules, fieldbus adapters, etc.	

You can find manuals and other product documents in PDF format on the Internet. See section Document library on the Internet on the inside of the back cover. For manuals not available in the Document library, contact your local ABB representative.

The code below opens an online listing of the manuals applicable to the product:



[ACH580-34 manuals](#)

3AXD50000424627 Rev C

MUL

EFFECTIVE: 2019-09-12

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EN – Quick installation guide

Contents of this guide

This guide tells you briefly how to install the drive module into a 800 mm wide Rittal VX25 cabinet. For installation examples in different cabinets and more detailed instructions, engineering guide lines, technical data and complete safety instructions, see the hardware manual (www.abb.com/drives, Select *Document Library* and search for document number 3AXD50000419708 [English]).

Obey the safety instructions

See figures on page 9. If you ignore these instructions, injury or death, or damage to the equipment can occur.



WARNING! Handle the drive module carefully. Open the support legs by pressing each leg a little down and turning it aside (1, 2).

Do not tilt the drive module. It is **heavy** and its **center of gravity is high**. The module will overturn from a sideways tilt of 5 degrees. Do not leave the module unattended on a sloping floor.

To prevent the drive module from falling, attach its top lifting lugs with chains to the cabinet frame before you push the module into the cabinet. Work carefully preferably with help from another person. Keep a constant pressure with one foot on the base of the module to prevent the module from falling on its back.



WARNING! If you are not a qualified electrical professional, do not do installation or maintenance work. Go through these steps before you begin any installation or maintenance work.

1. Clearly identify the work location.
 2. Disconnect all possible voltage sources.
 - Open the main disconnecter of the drive.
 - Make sure that reconnection is not possible. Lock the disconnectors to open position and attach a warning notice to them.
 - Disconnect any external power sources from the control circuits before you do work on the control cables.
 - After you disconnect the drive, always wait for 5 minutes to let the intermediate circuit capacitors discharge before you continue.
 3. Protect any other energized parts in the work location against contact.
 4. Take special precautions when close to bare conductors.
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5. Measure that the installation is de-energized.
 - Use a multimeter with an impedance of at least 1 Mohm.
 - Make sure that the voltage between the drive module input power terminals (L1/U1, L2/V1, L3/W1) and the grounding (PE) busbar is close to 0 V.
 - Make sure that the voltage between the drive module UDC+ and UDC- terminals and the grounding (PE) terminal is close to 0 V.
 6. Install temporary grounding as required by the local regulations.
 7. Ask for a permit to work from the person in control of the electrical installation work.
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Select the power cables

Size the power cables according to local regulations to carry the nominal current given on the type designation label of your drive.

Ensure the cooling

See table on page 9 for the losses and the cooling air flow through the drive. The allowed operating temperature range of the drive without derating is -15 to +40 °C.

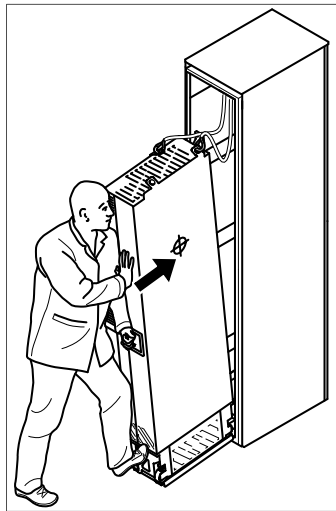
Protect the drive and input power cables

See table on page 9.

Installing the drive module and LCL filter module into a cabinet

See appendix [Step-by-step drawings for an installation example of standard drive configuration in Rittal VX25 800 mm wide cabinet](#).

- Attach the plinth to the floor.
 - Attach the cabinet frame to the plinth.
 - Make the bottom plate with 360-degree grounding entries for power cables.
 - Attach the bottom plate to the cabinet.
 - Attach the punched section to the back of the cabinet frame.
 - Attach the mounting brackets to the punched section.
 - Install the pedestal to the LCL filter module.
 - Install the cooling fan to the LCL filter module.
 - Attach the LCL filter module pedestal guide plate to the cabinet bottom plate.
 - Attach the telescopic insertion ramp to the pedestal guide plate.
 - To prevent the LCL filter module from falling, attach its lifting lugs with chains to the cabinet frame.
 - Push the LCL filter module carefully into the cabinet along the telescopic insertion ramp. Work preferably with help from another person as shown below. Keep a constant pressure with one foot on the base of the module to prevent the module from falling on its back
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


3AUA0000088632

- Unfasten the insertion ramp and attach the LCL filter module to bottom plate.
- Attach the drive module pedestal guide plate to the cabinet bottom plate.
- Attach the telescopic insertion ramp to the pedestal guide plate.
- Remove the sheeting from the clear plastic shrouds of the drive module from both sides.
- Install the top metallic shroud to the drive module.
- Install the back shrouds to the drive module.
- To prevent the drive module from falling, attach its lifting lugs with chains to the cabinet frame.
- Push the drive module carefully into the cabinet along the telescopic insertion ramp. Work preferably with help from another person. Keep a constant pressure with one foot on the base of the module to prevent the module from falling on its back.
- Unfasten the insertion ramp and attach the drive module to the bottom plate.
- Attach the LCL filter module and drive module to the punched section.
- Attach LCL filter module to the drive module from top side. Reinstall the cover.
- Connect the LCL filter busbars to the drive module busbars with the connecting busbars.
- Connect the LCL filter fan power supply cable to connector FAN3:LCL.
- Connect the power cables and install the shrouds as described in section [Connecting the power cables and installing the shrouds](#).
- Connect the control cables.
- Install the air baffles.



Connecting the power cables and installing the shrouds

Step	Task (motor cables)
1	Install the grounding terminal to the drive module base.
2	Run the motor cables to the cabinet. Ground the cable shields 360 degrees at the cabinet entry.
3	Connect the twisted shields of the motor cables to the grounding terminal.

Step	Task (motor cables)
4	<p>Screw in and tighten the insulators to the drive module by hand. Install the T3/W2 connection terminal to the insulators.</p> <p> WARNING! Do not use longer screws or bigger tightening torque than given in the installation drawing. They can damage the insulator and cause dangerous voltage to be present at the module frame.</p> <p></p>
5	Connect the phase T3/W2 conductors to the T3/W2 terminal.
6	Install the T2/V2 connection terminal to the insulators See the warning in step 4.
7	Connect the phase T2/V2 conductors to the T2/V2 connection terminal.
8	Install the T1/U2 connection terminal to the insulators. See the warning in step 4.
9	Connect the phase T1/U2 conductors to the T1/U2 terminal.
10	Remove the plastic sheeting from the output clear plastic shrouds from both sides.
11	Install the shrouds to the drive module.
12	Install the lower front cover to the drive module.

Step	Task (input cables)
1	Ground the input cable shields (if present) 360 degrees at the cabinet entry.
2	Connect the twisted shields of the input cables and separate ground cable (if present) to the cabinet grounding busbar.
3	<p>Step drill carefully sufficiently big holes to the entry clear plastic shroud for the cables to be connected. Align the holes in the vertical direction according to the alignment holes in the shroud. Smooth the hole edges.</p> <p>Remove the plastic sheeting from both sides of the shroud.</p> <p>Attach the cables firmly to the cabinet frame to prevent chafing against the hole edges.</p>
4	Put the conductors of the input cables through the drilled holes in the clear plastic shroud.
5	<u>For drive modules without option +H370:</u> Connect the input cable conductors to the drive module L1/U1, L2/V1 and L3/W1 connection busbars, Go to step 12.

For option +H370: Do steps 6 to 11.

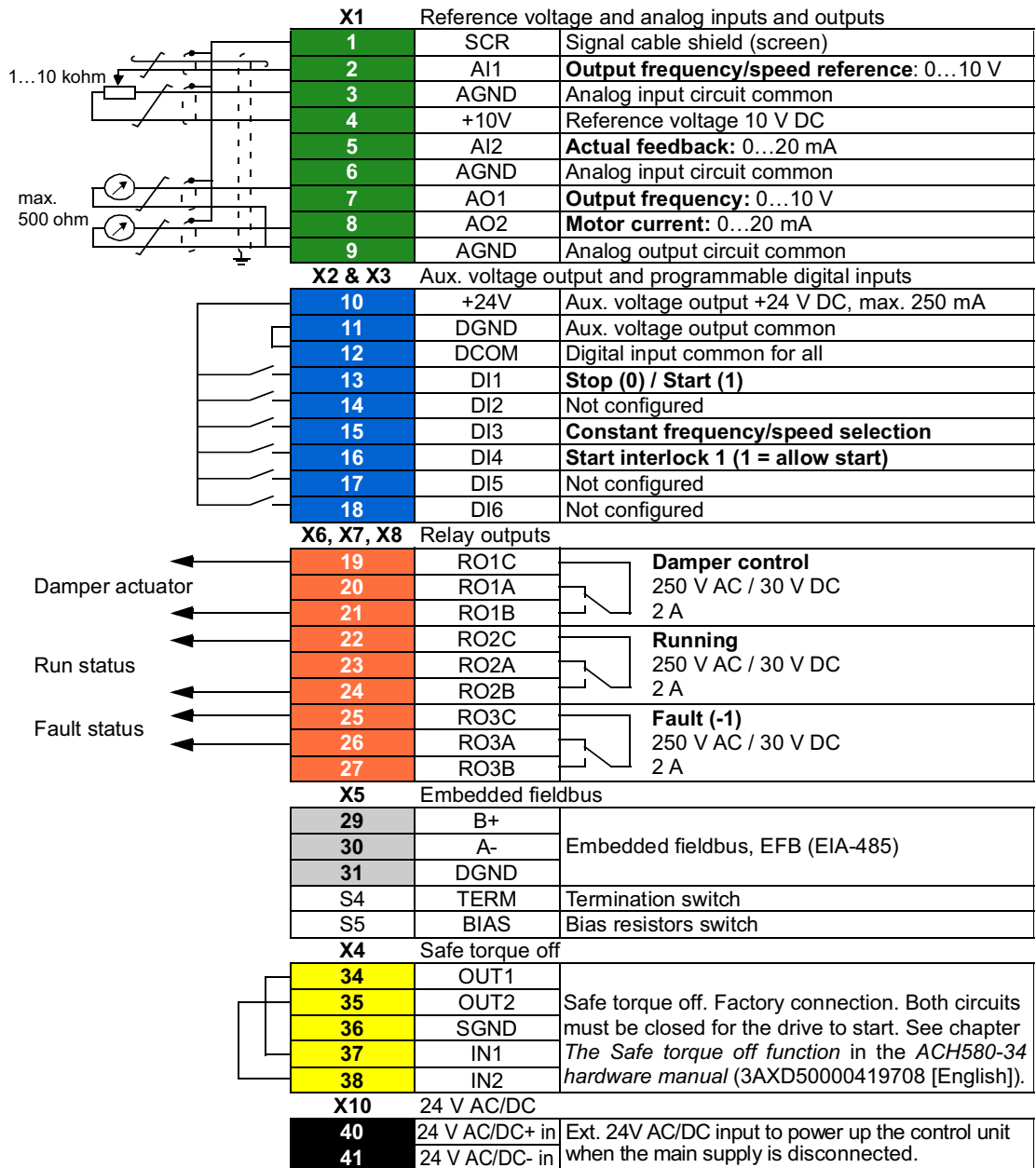
6	<p>Screw in and tighten the insulators to the drive module by hand. Install the L1/U1 connection terminal to the insulators.</p> <p> WARNING! Do not use longer screws or bigger tightening torque than given in the installation drawing. They can damage the insulator and cause dangerous voltage to be present at the module frame.</p> <p></p>
7	Connect the L1/U1 conductors to the L1/U1 connection terminal.
8	Install the L2/V1 connection terminal to the insulators. See the warning in step 6.
9	Connect the L2/V1 conductors to the L2/V1 connection terminal.
10	Install the L3/W1 connection terminal to the insulators. See the warning in step 6.
11	Connect the L3/W1 conductors to the L3/W1 connection terminal.
12	Install the entry clear plastic shroud. Install the front clear plastic shroud and upper front cover.
13	Install the side and top clear plastic shrouds to the drive module.

■ **Default I/O connections**

The default I/O connections of the HVAC default configuration are shown below.

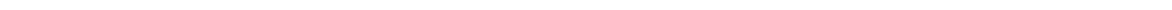
Wire sizes: 0.14...2.5 mm² (26...16 AWG): All terminals.

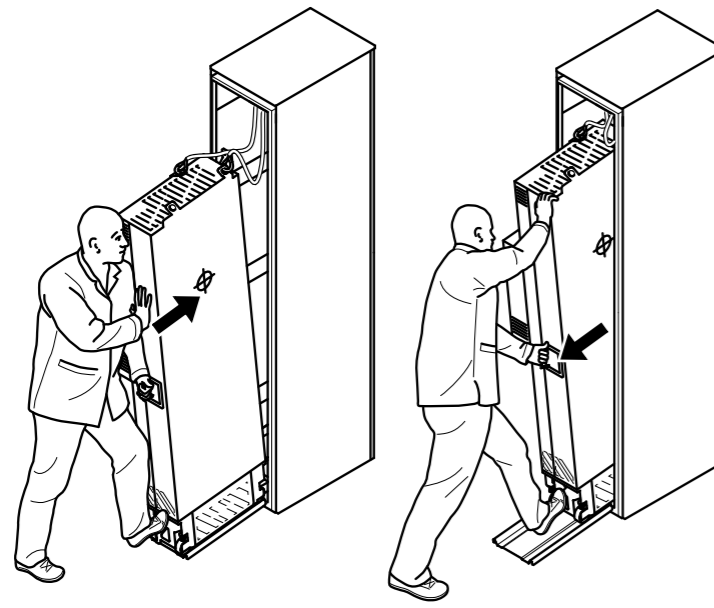
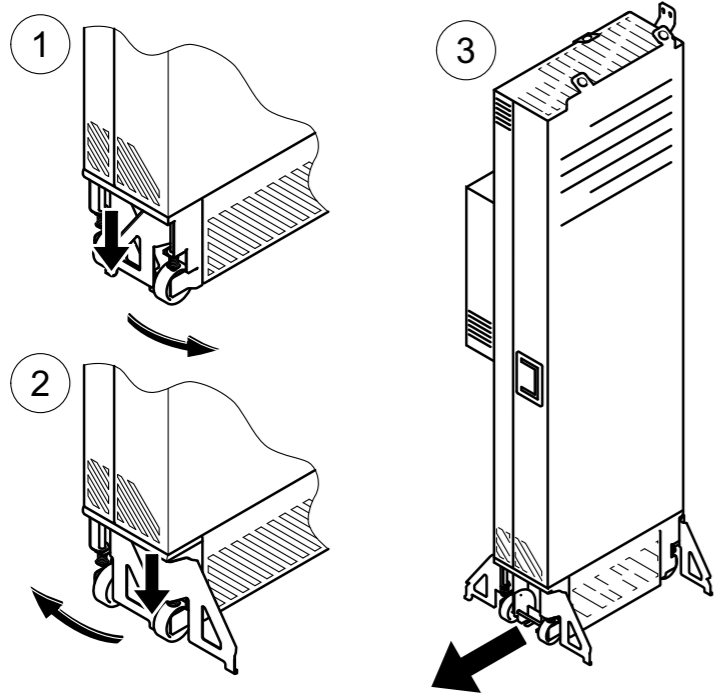
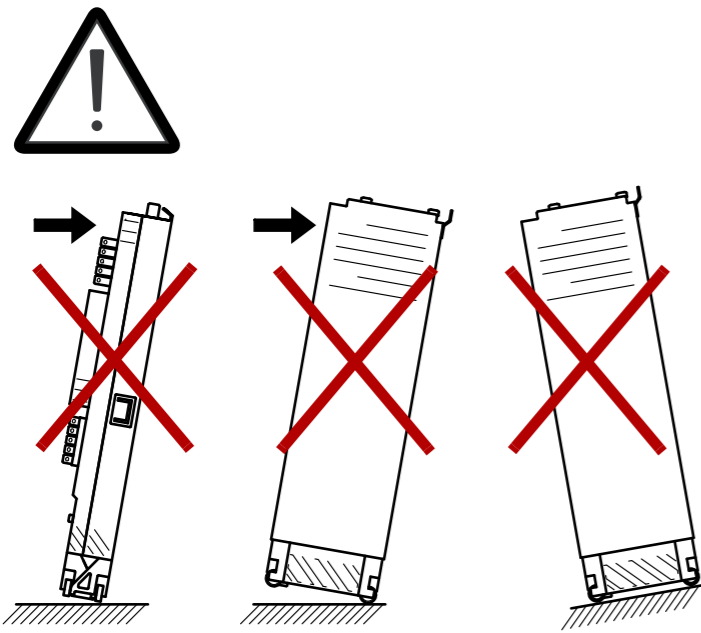
Tightening torques: 0.5...0.6 N·m (0.4 lbf·ft).



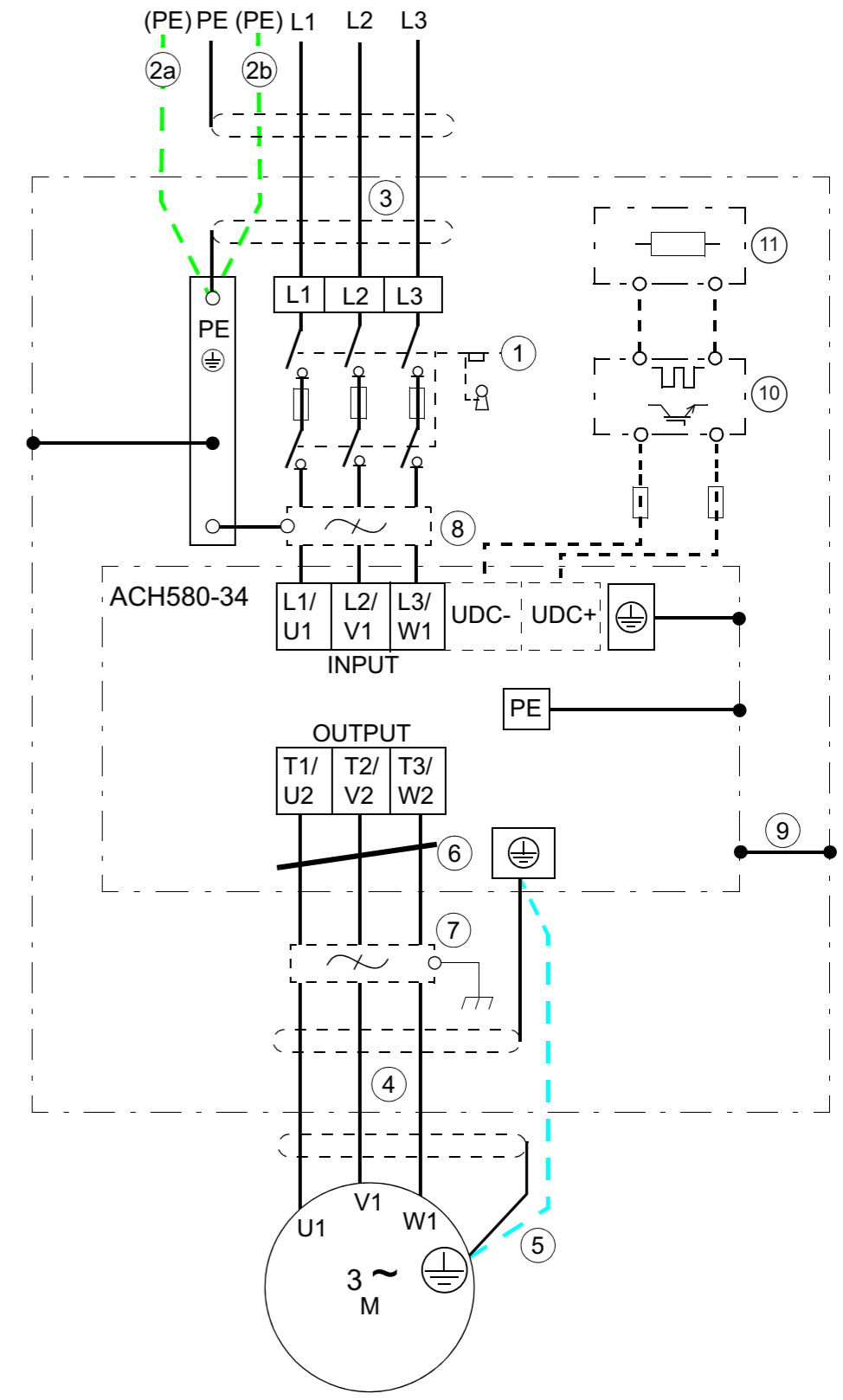
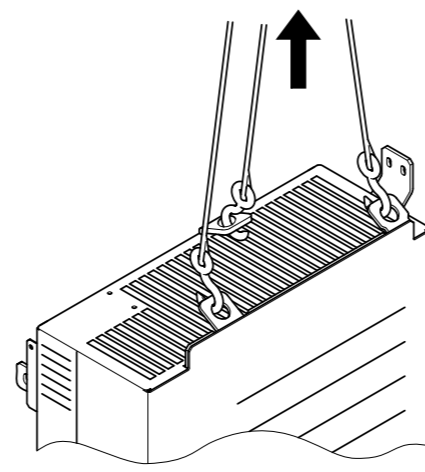
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Total load capacity of the Auxiliary voltage output +24V (X2:10) is 6.0 W (250 mA / 24 V DC).

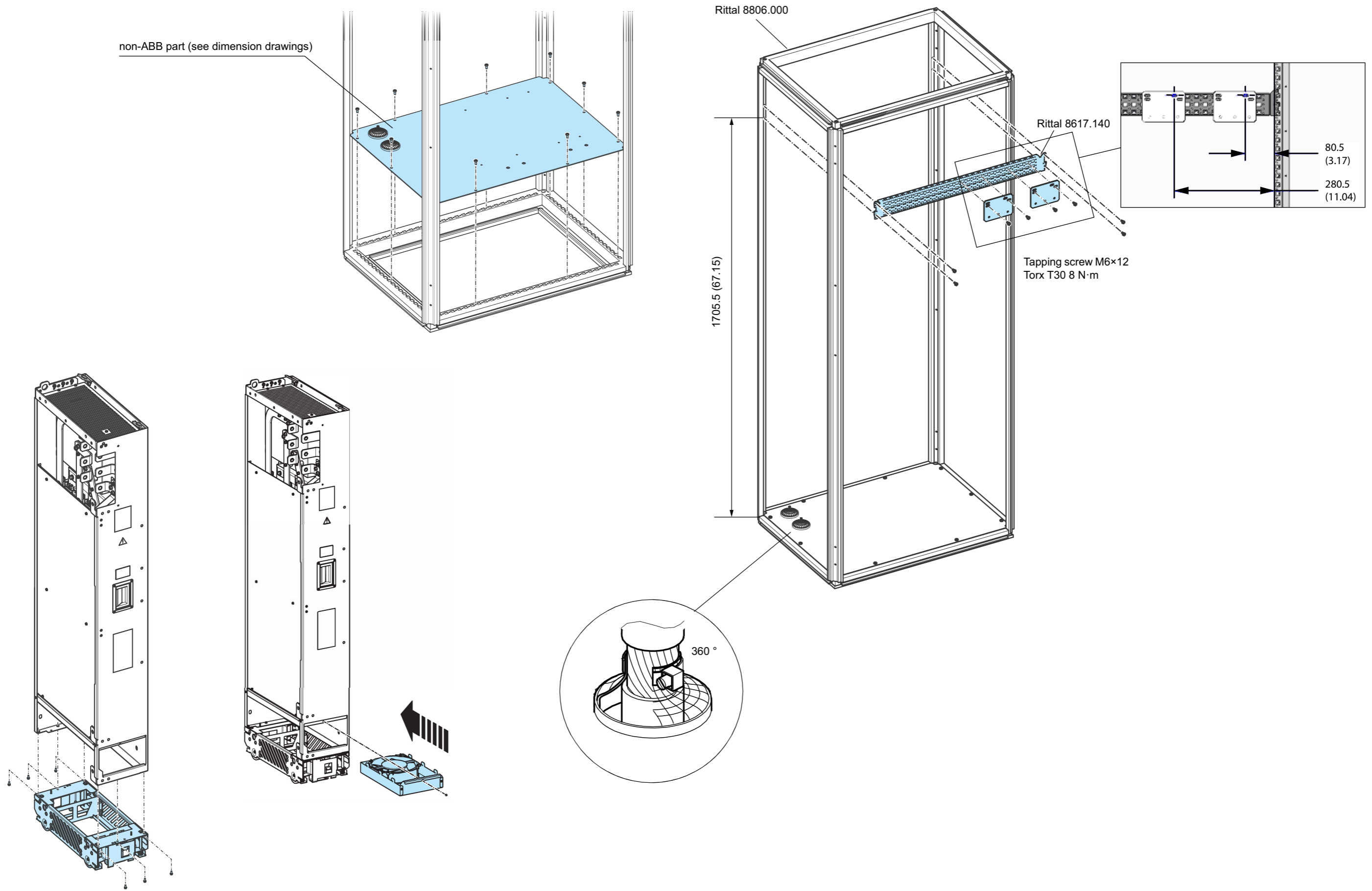


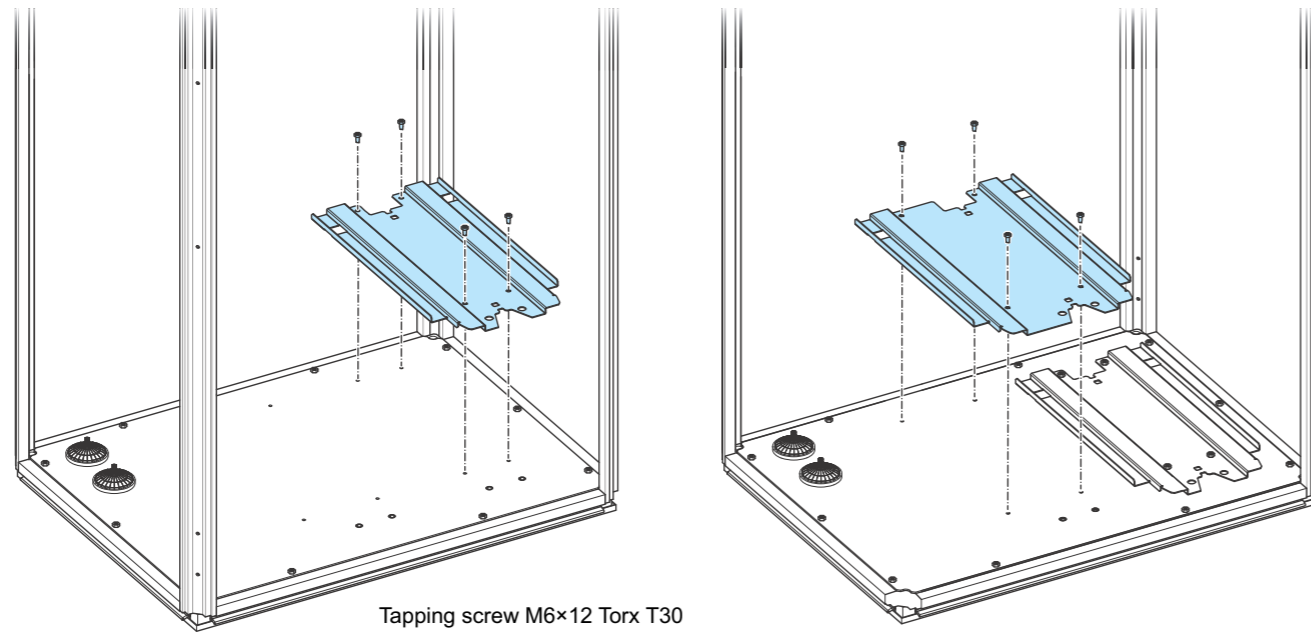


Drive type ACH580-34-	Air flow m ³ /h	Losses W	Type DIN 43653
U_N = 400 V IEC			
246A-4	2100	5280	170M5408
293A-4	2100	6400	170M5410
365A-4	2100	8000	170M6410
442A-4	2100	10000	170M6411
505A-4	2100	10000	170M6412
585A-4	2100	12600	170M6414
650A-4	2100	14200	170M6414
U_N = 480 V IEC			
246A-4	2100	5220	170M4410
293A-4	2100	5220	170M5408
365A-4	2100	7830	170M5410
442A-4	2100	9135	170M6410
505A-4	2100	9135	170M6411
585A-4	2100	9135	170M6411
650A-4	2100	10440	170M6412
U_N = 480 V UL			
240A-4	2100	5280	170M4410
302A-4	2100	6525	170M5408
361A-4	2100	7830	170M5410
414A-4	2100	9135	170M6410
477A-4	2100	10440	170M6411

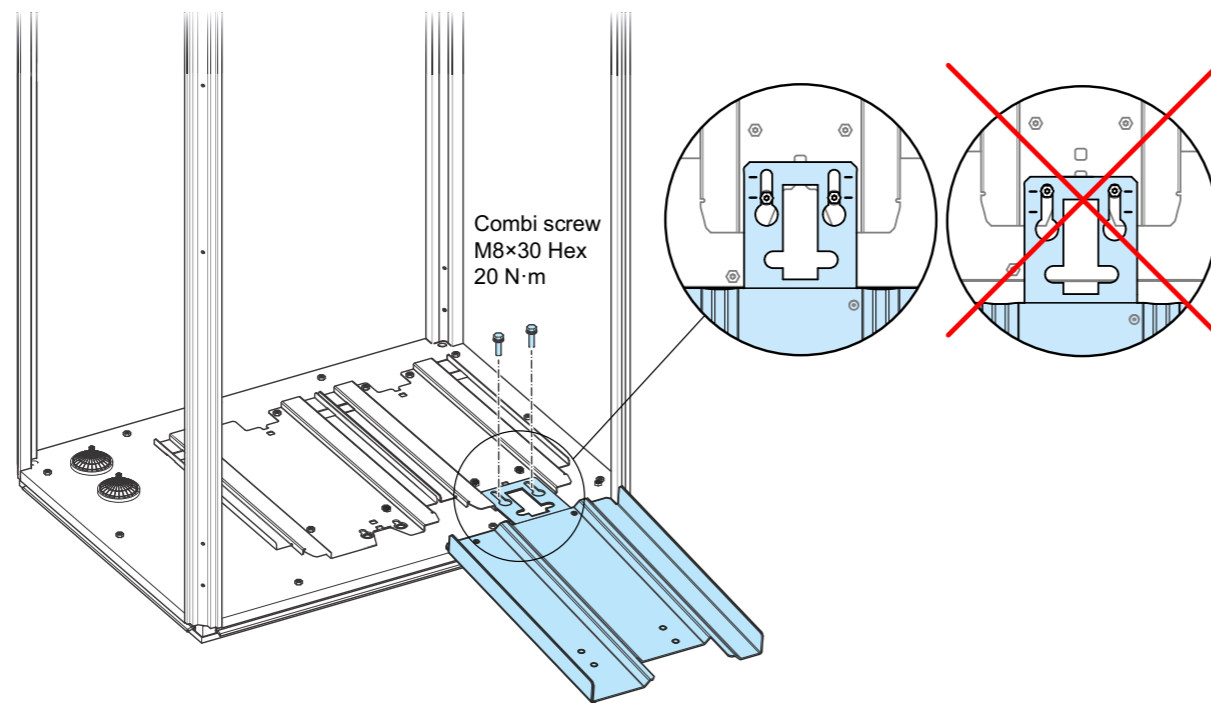


WARNING! The UDC+ and UDC- terminals of the drive module must not be used for any other than optional external brake chopper connection.

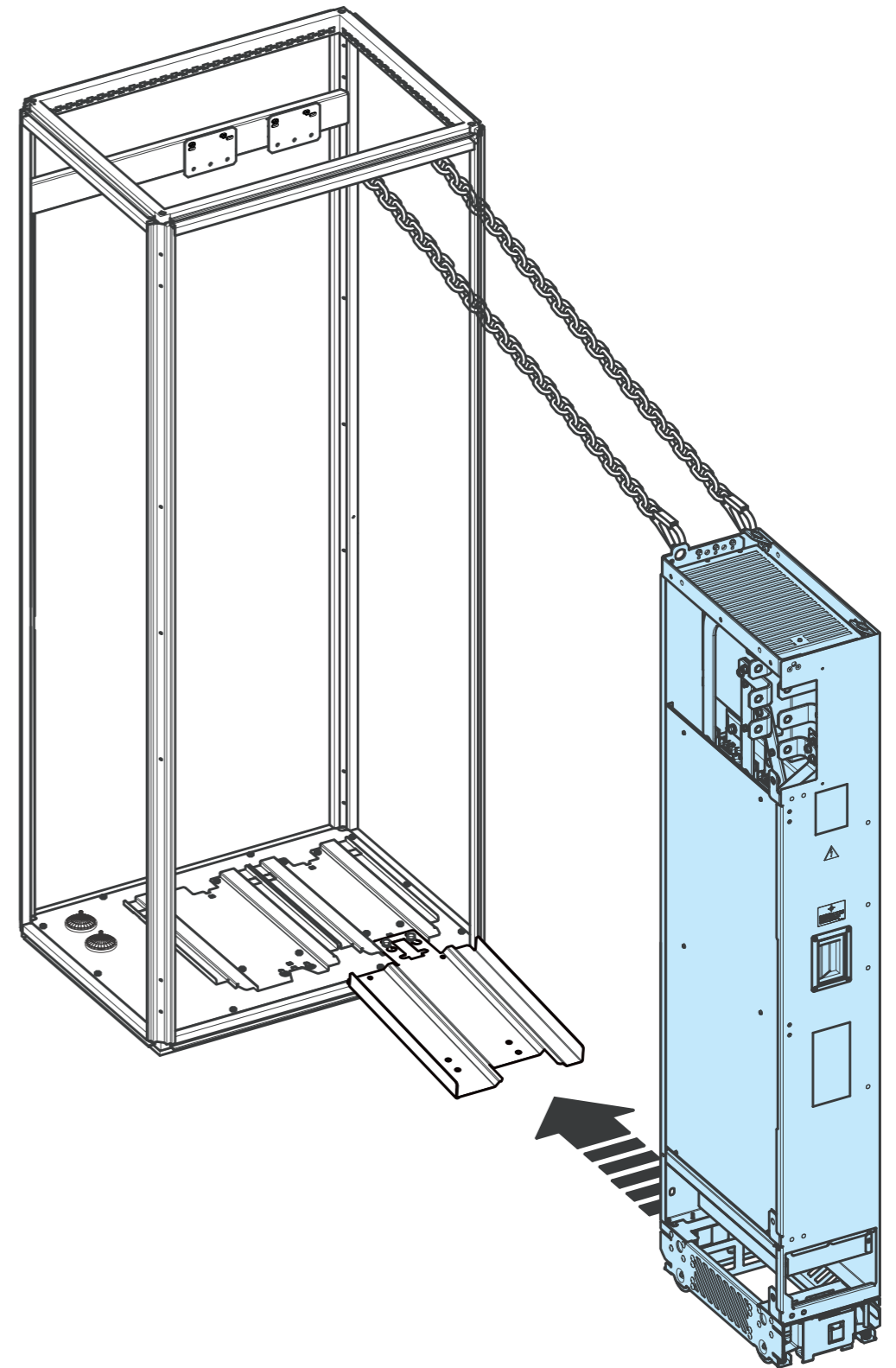


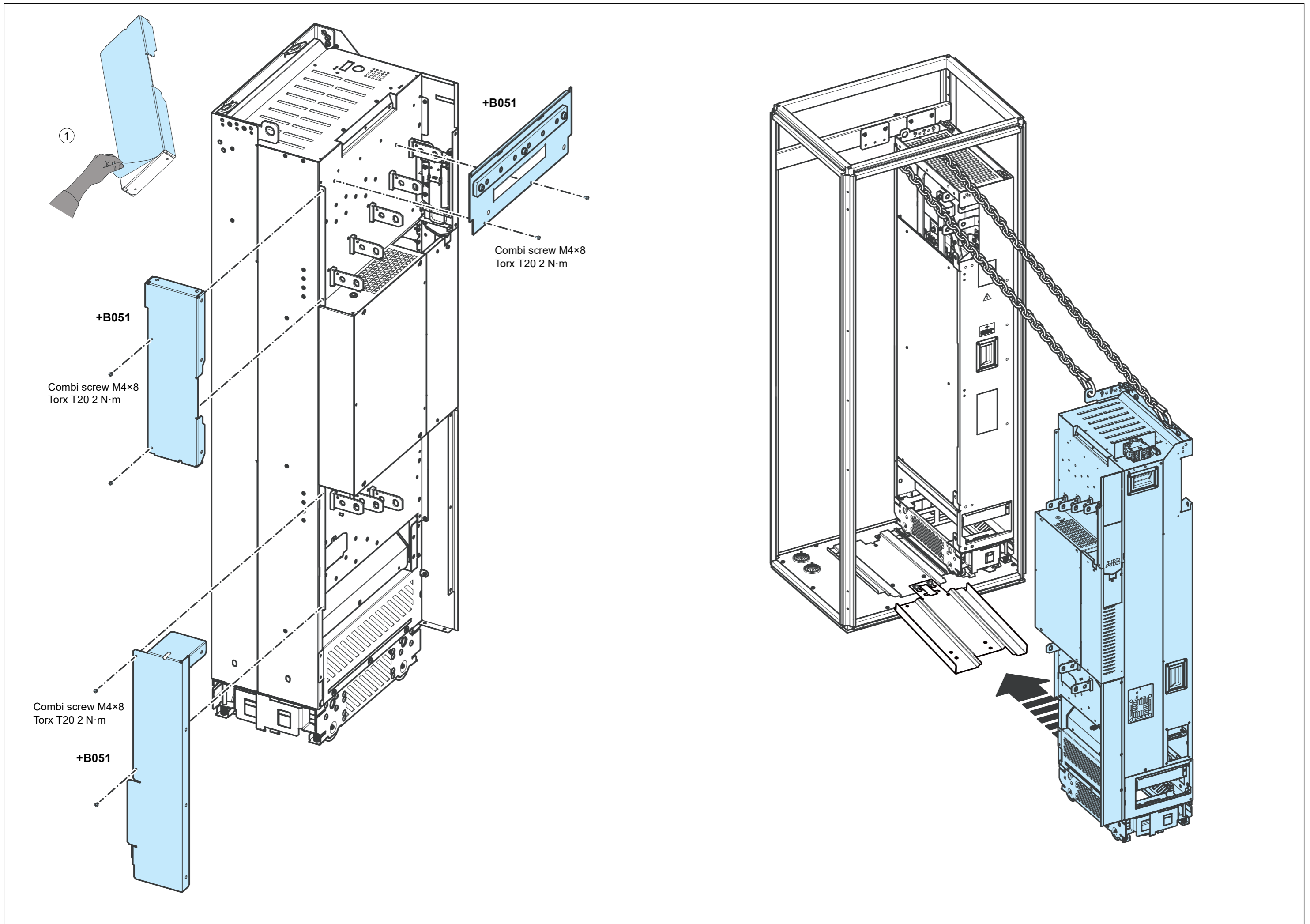


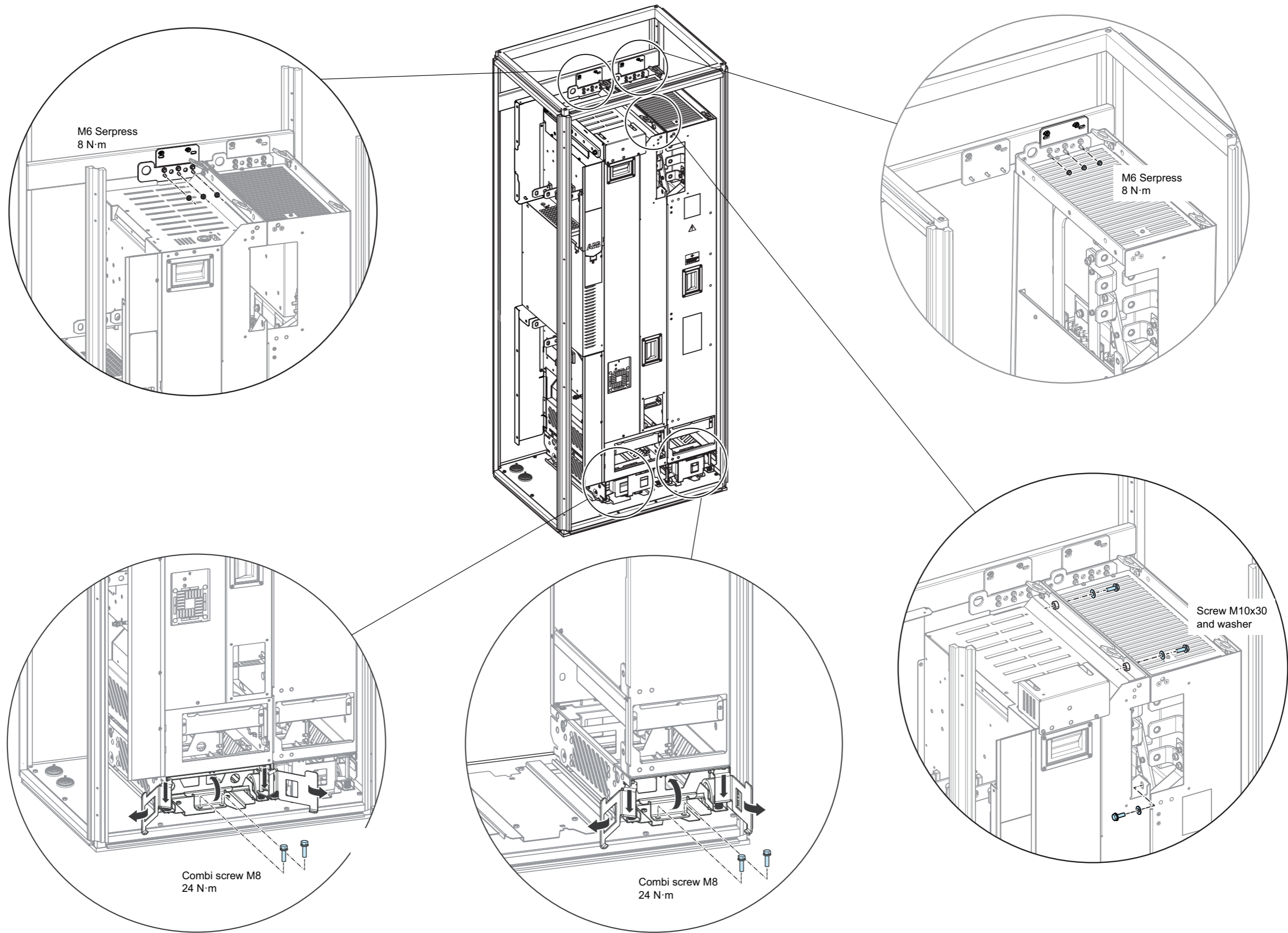
Tapping screw M6×12 Torx T30
(Hex) 8 N·m

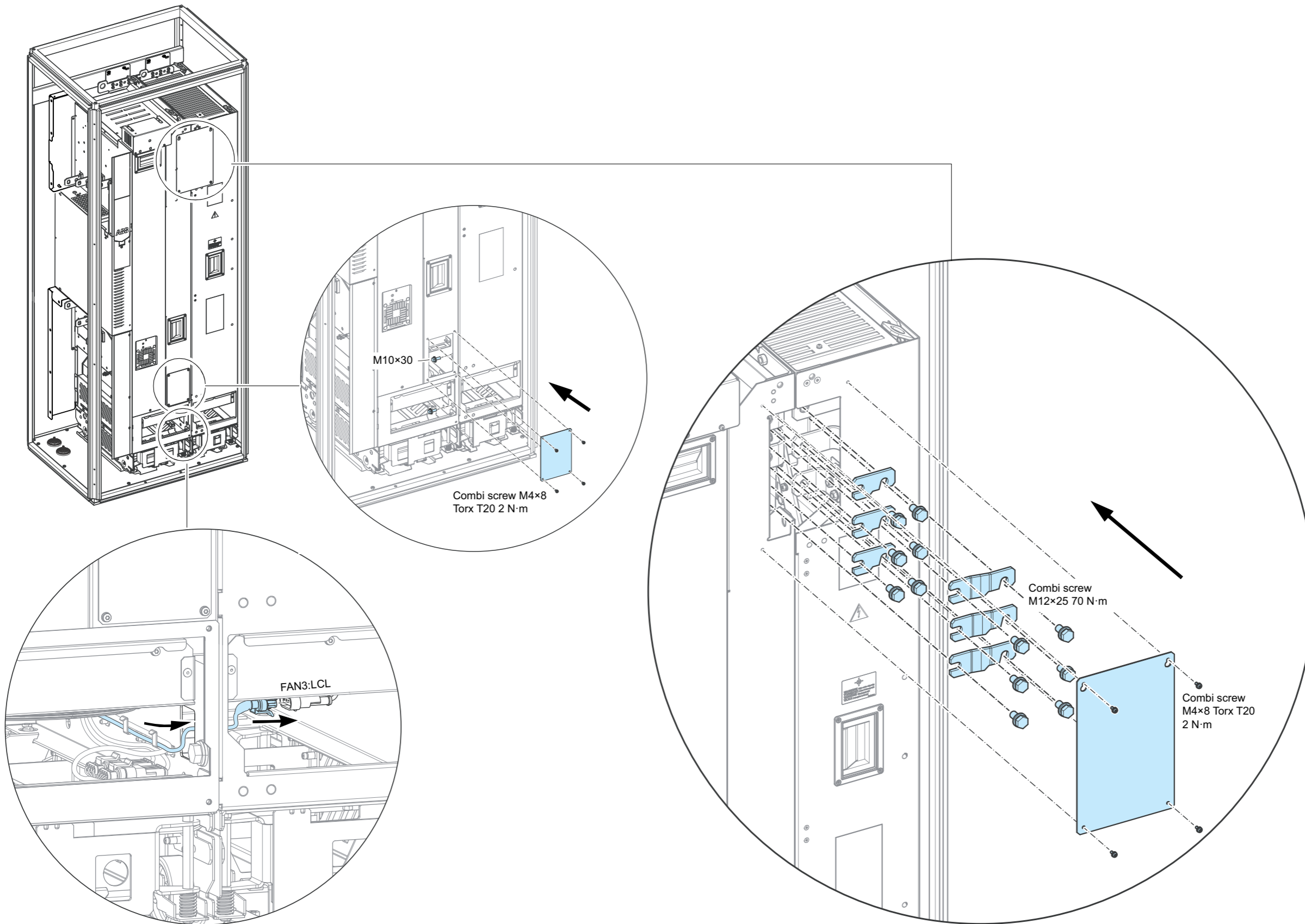


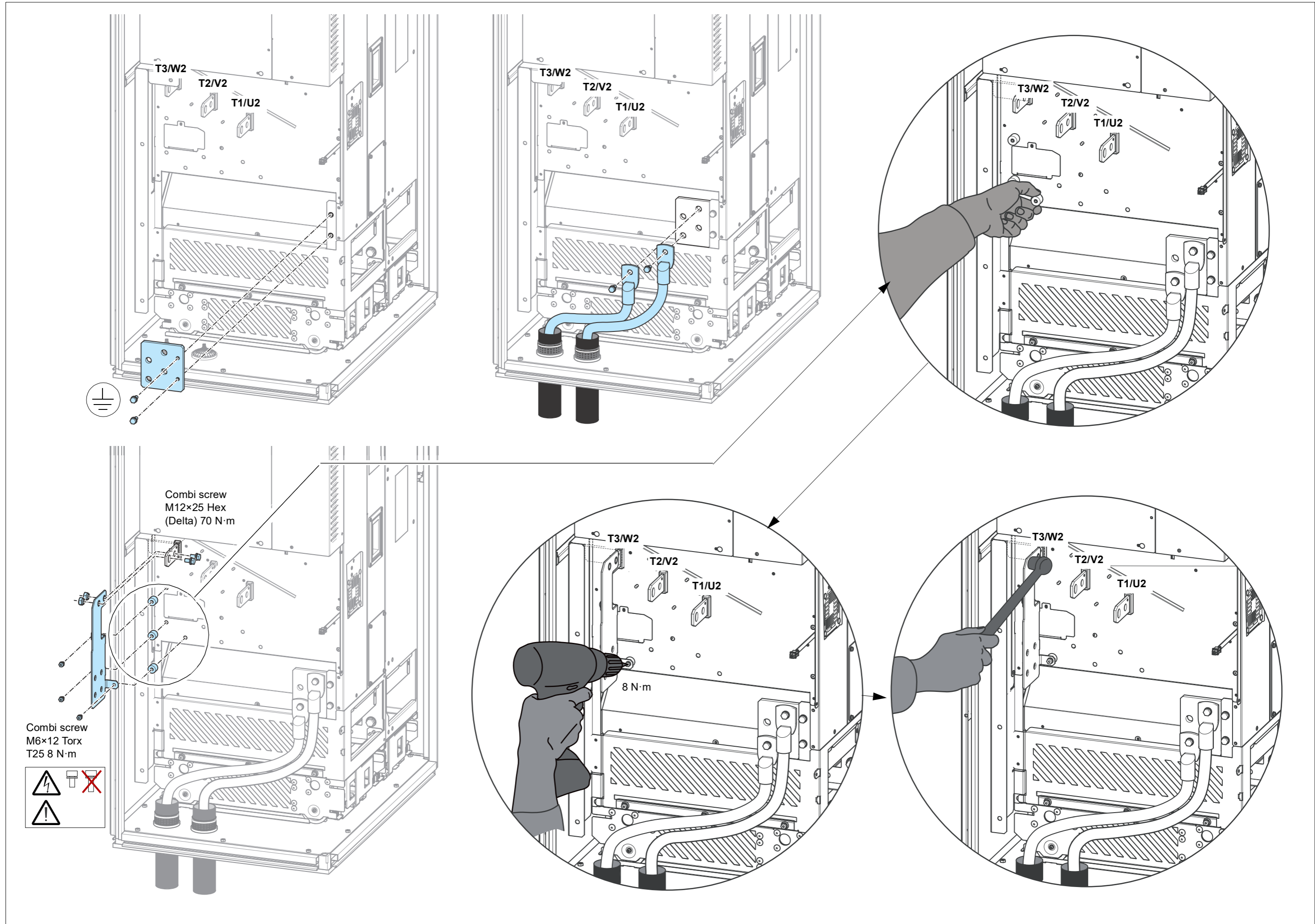
Combi screw
M8×30 Hex
20 N·m

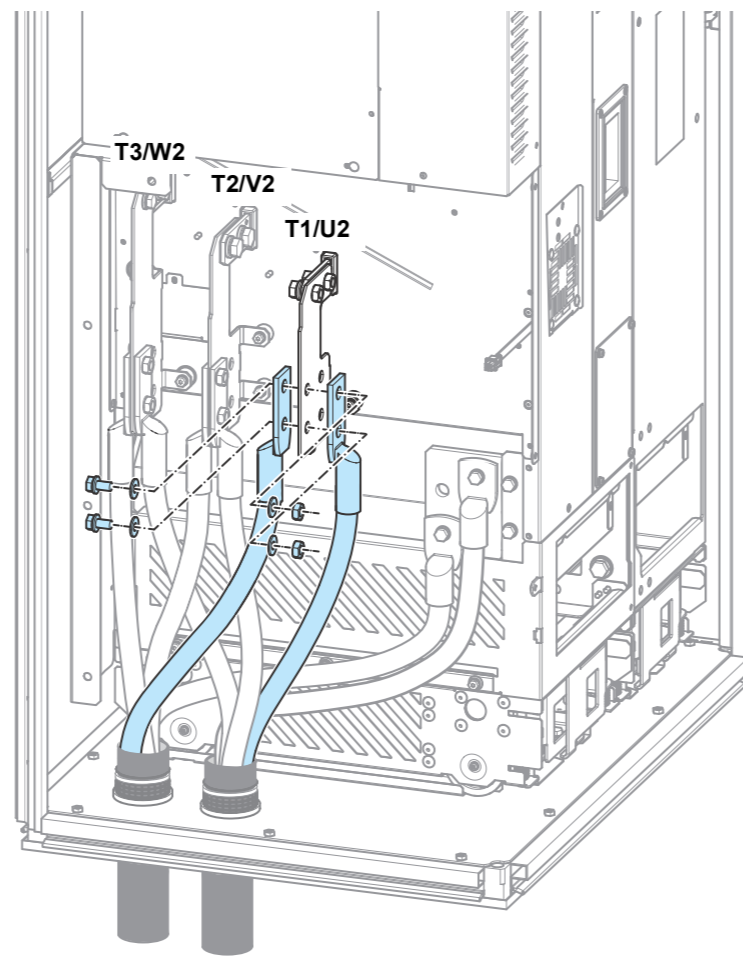
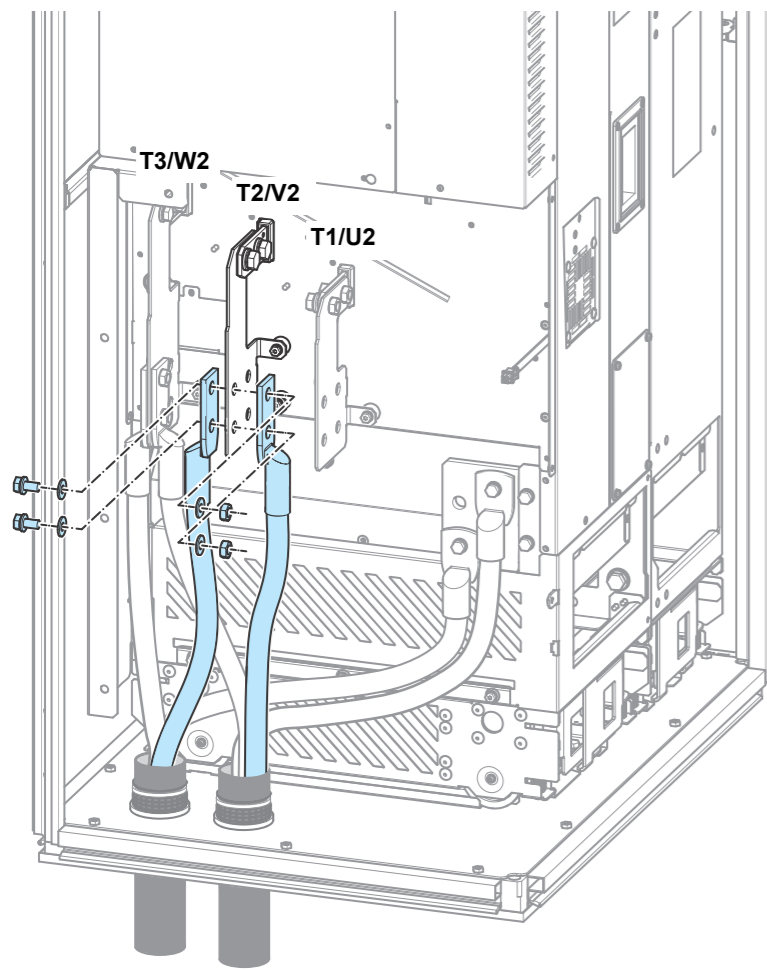
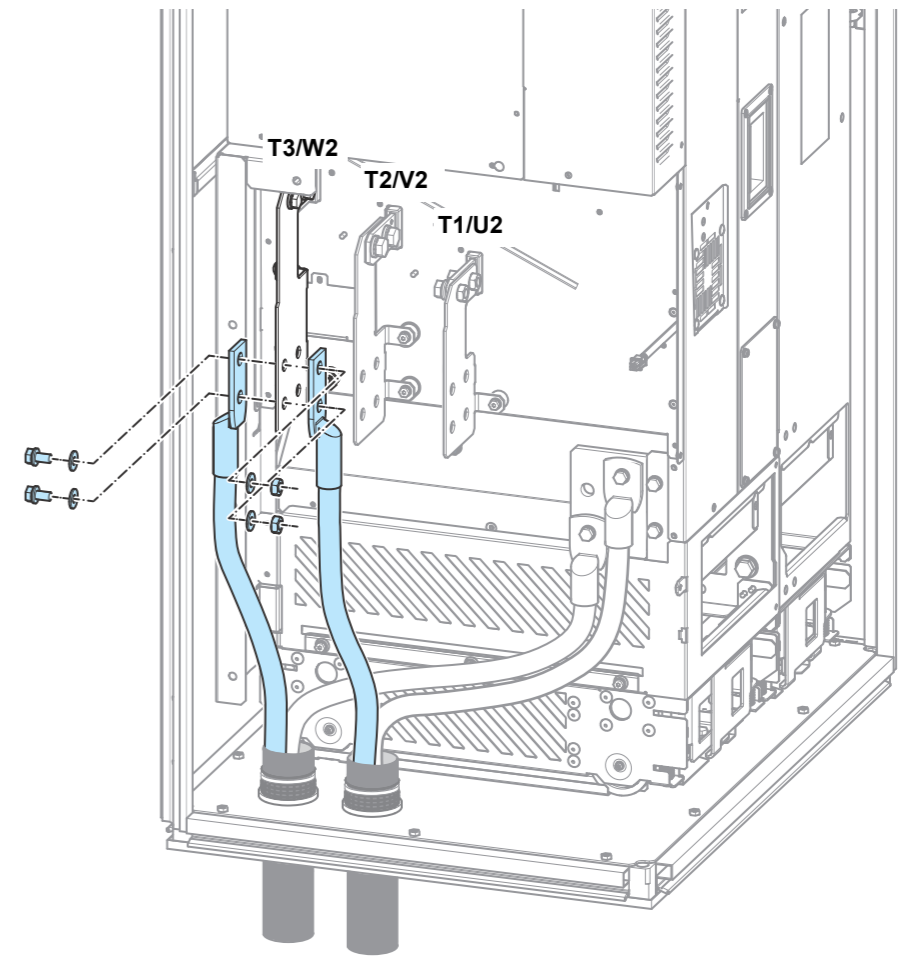
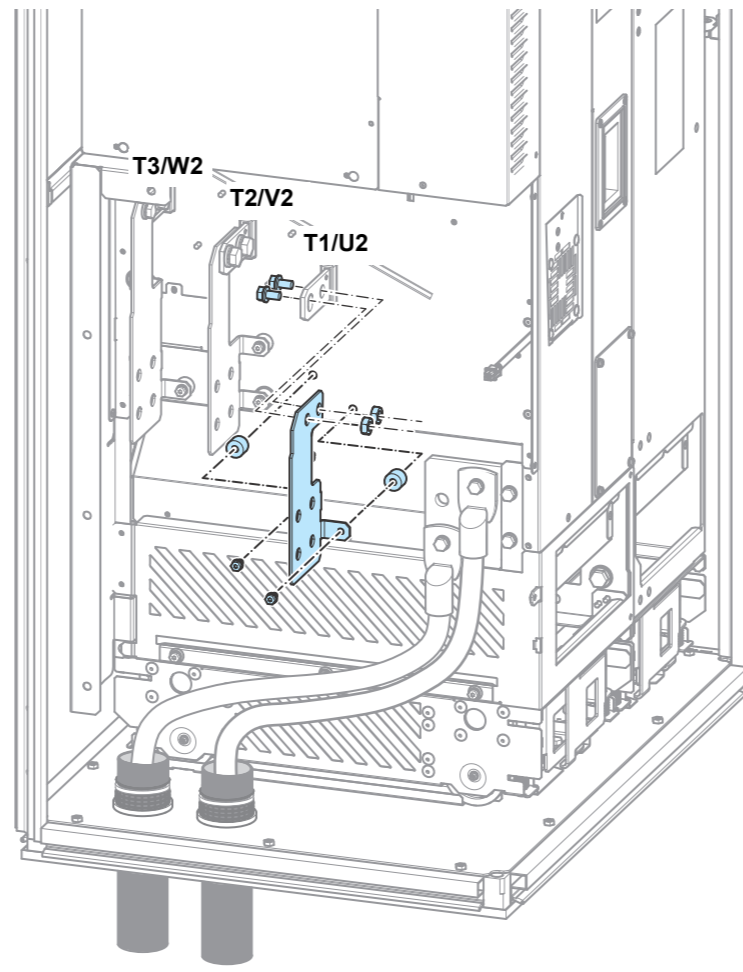
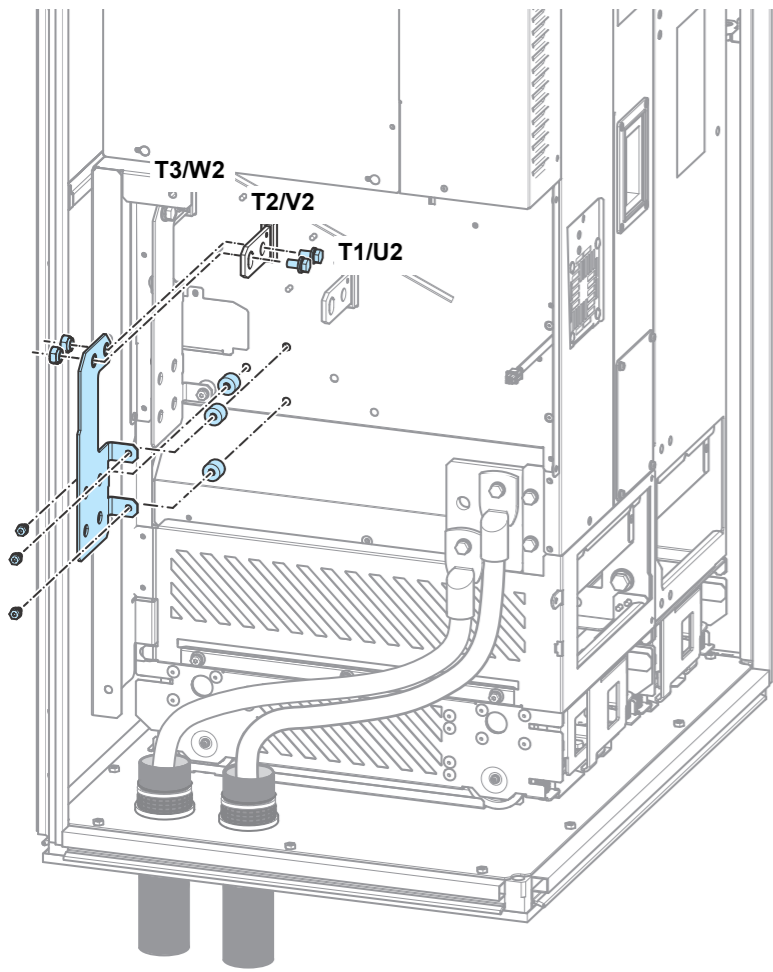


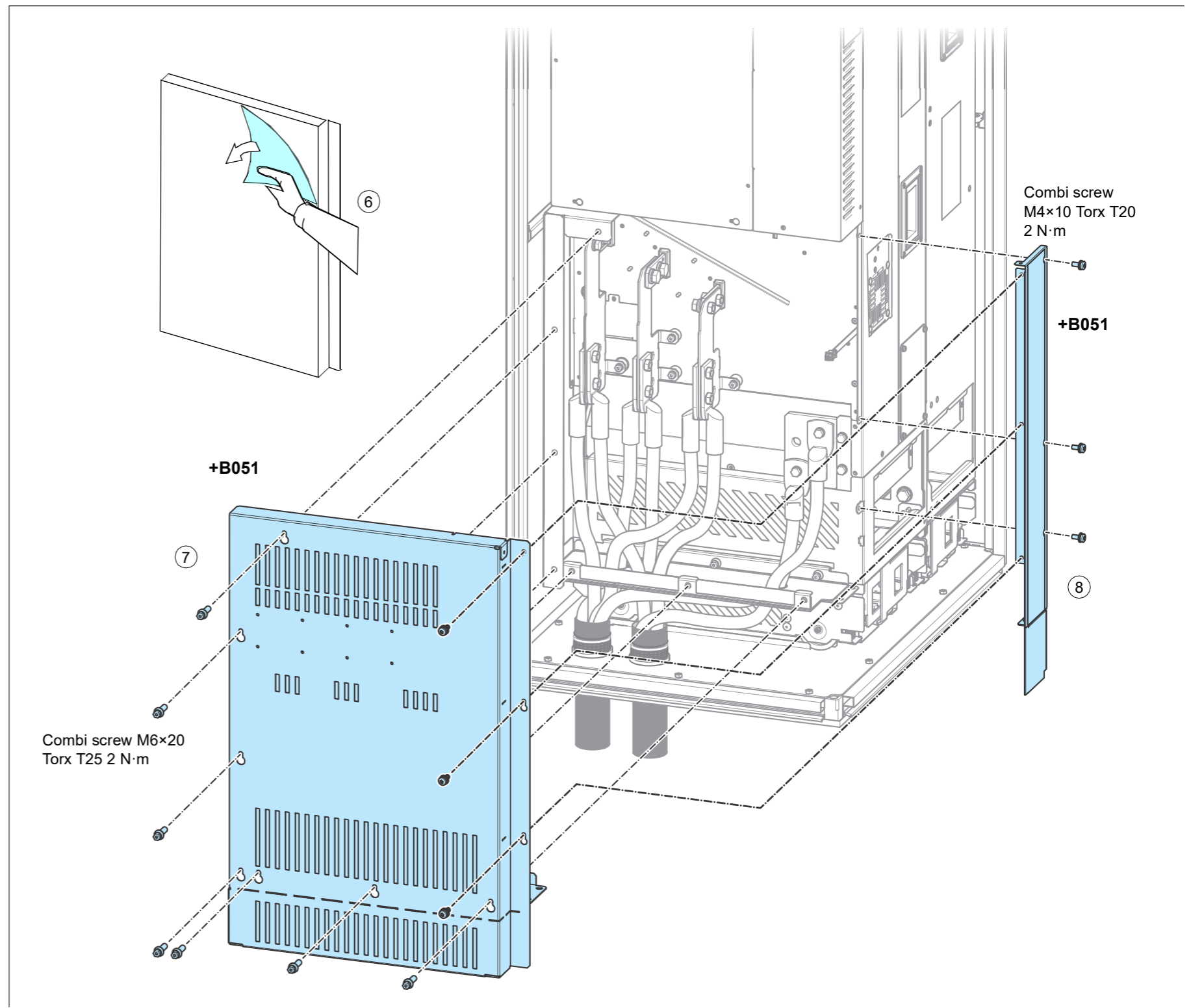
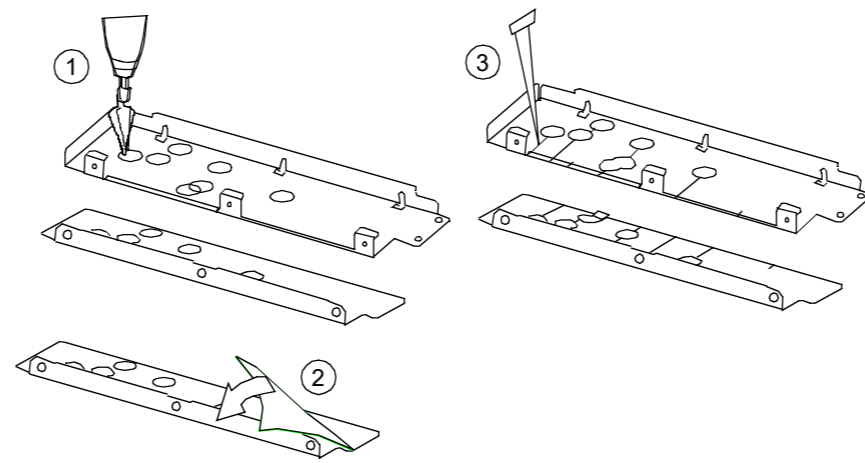
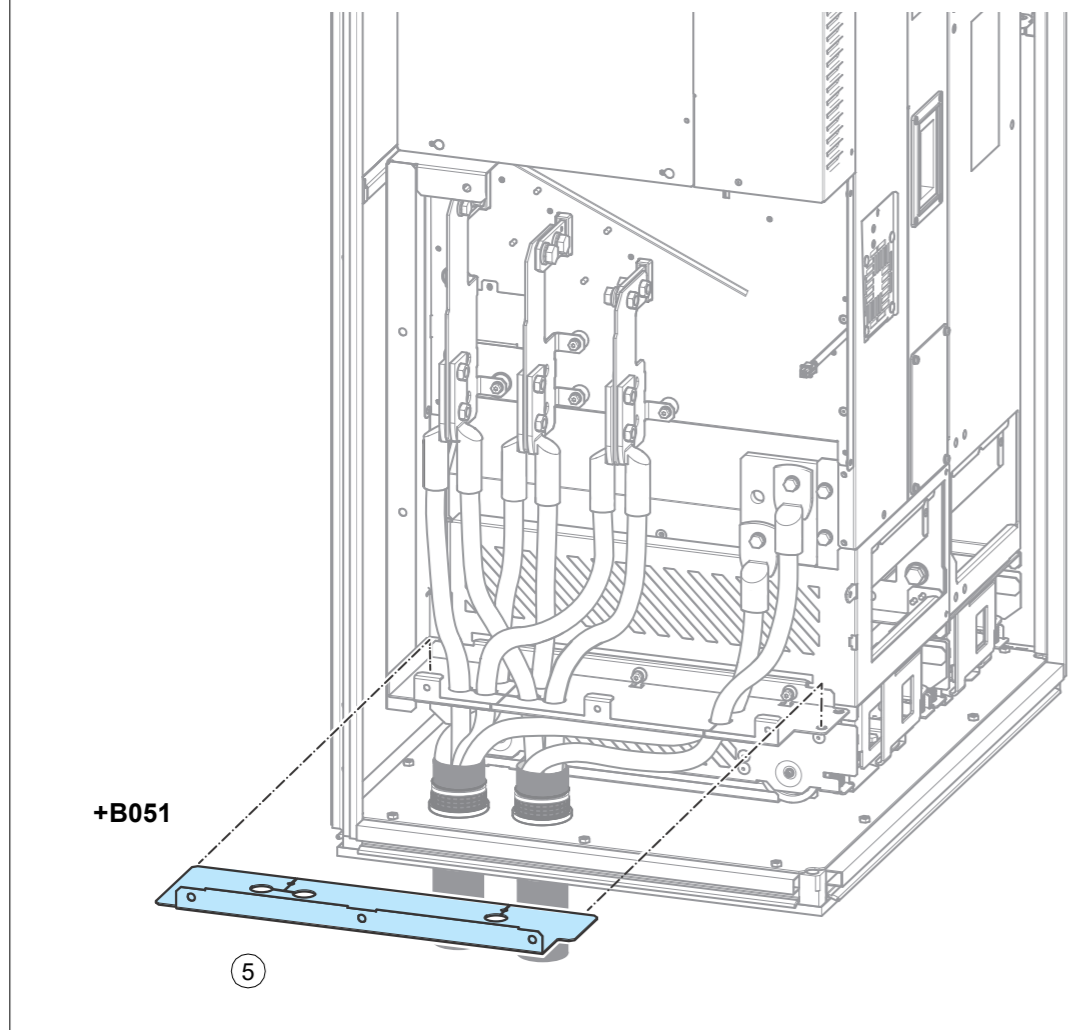
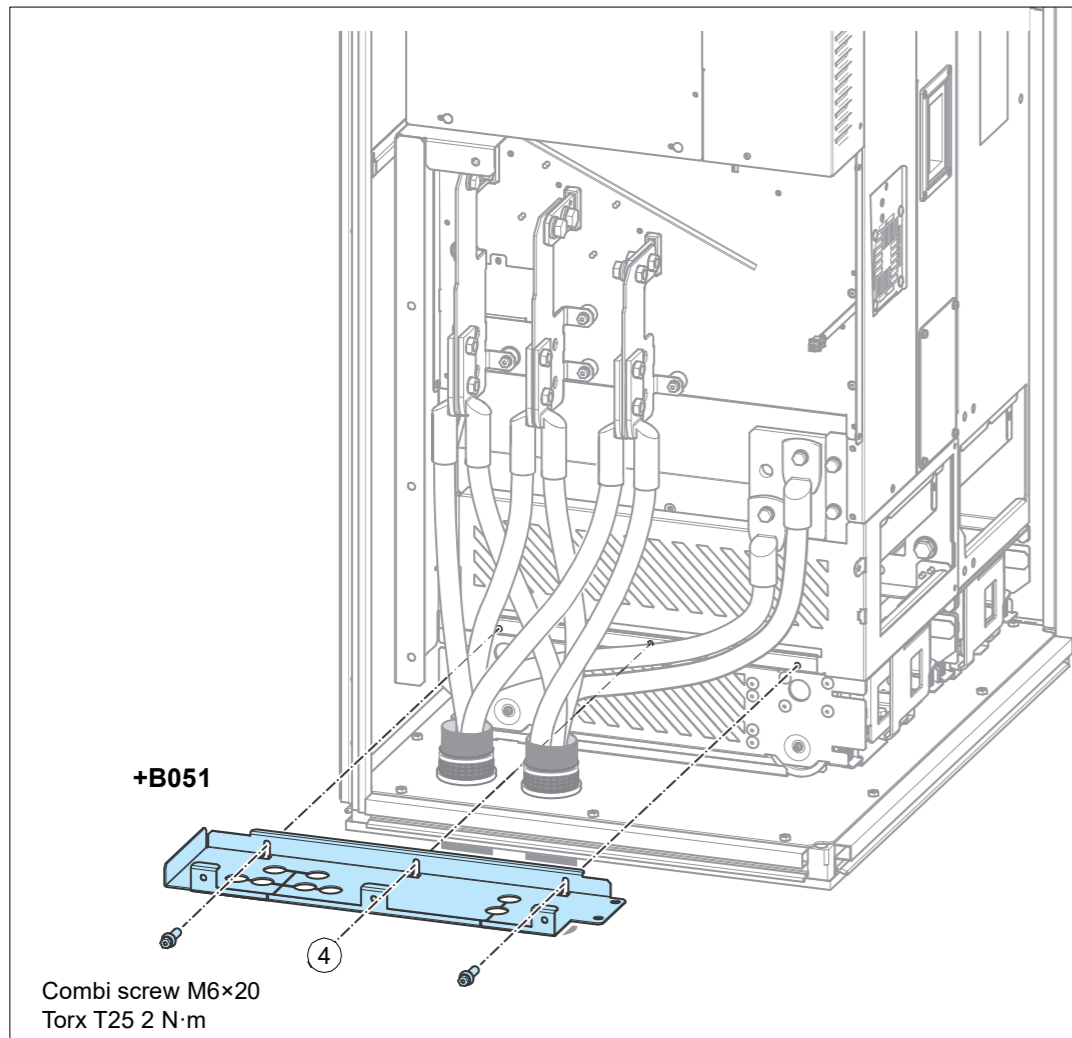


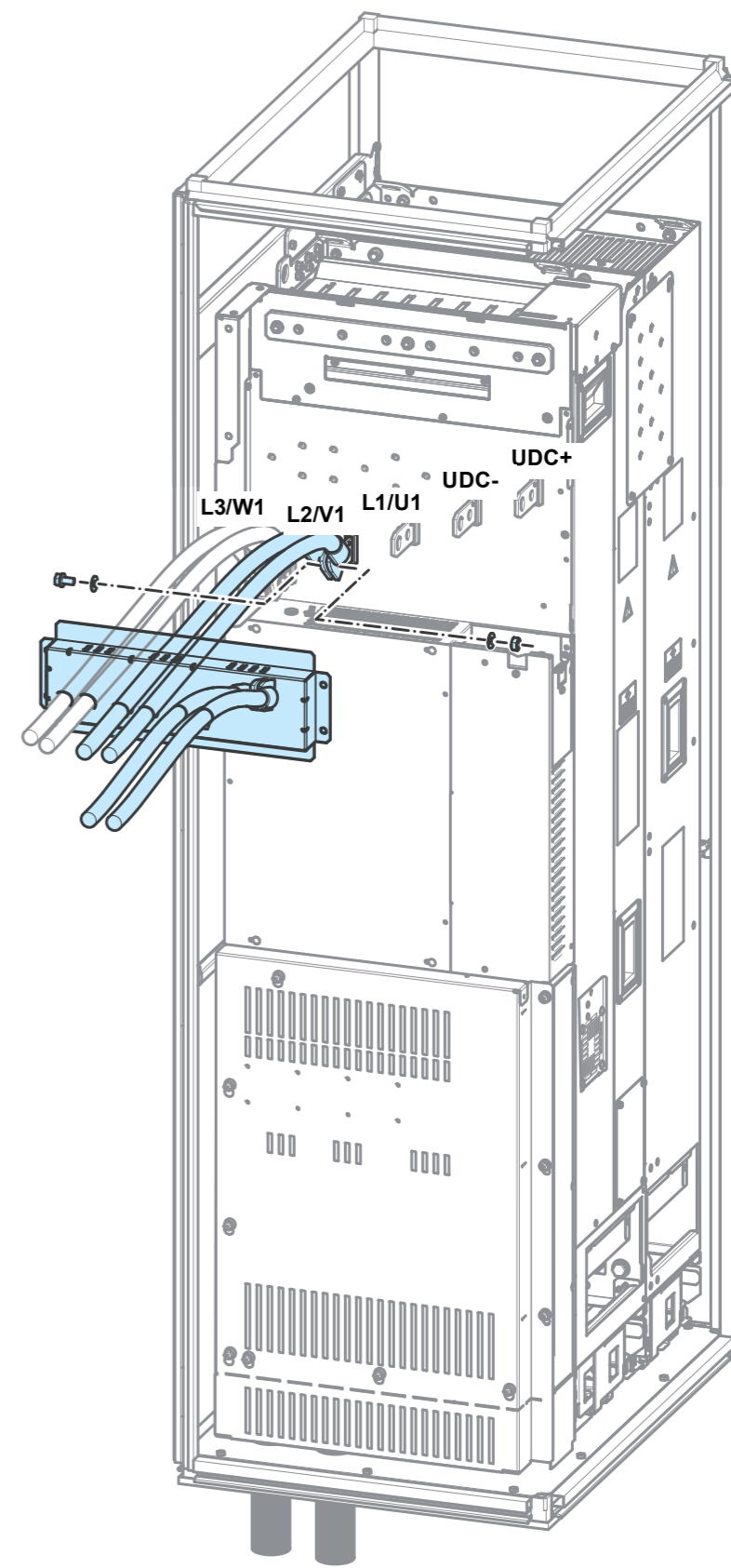
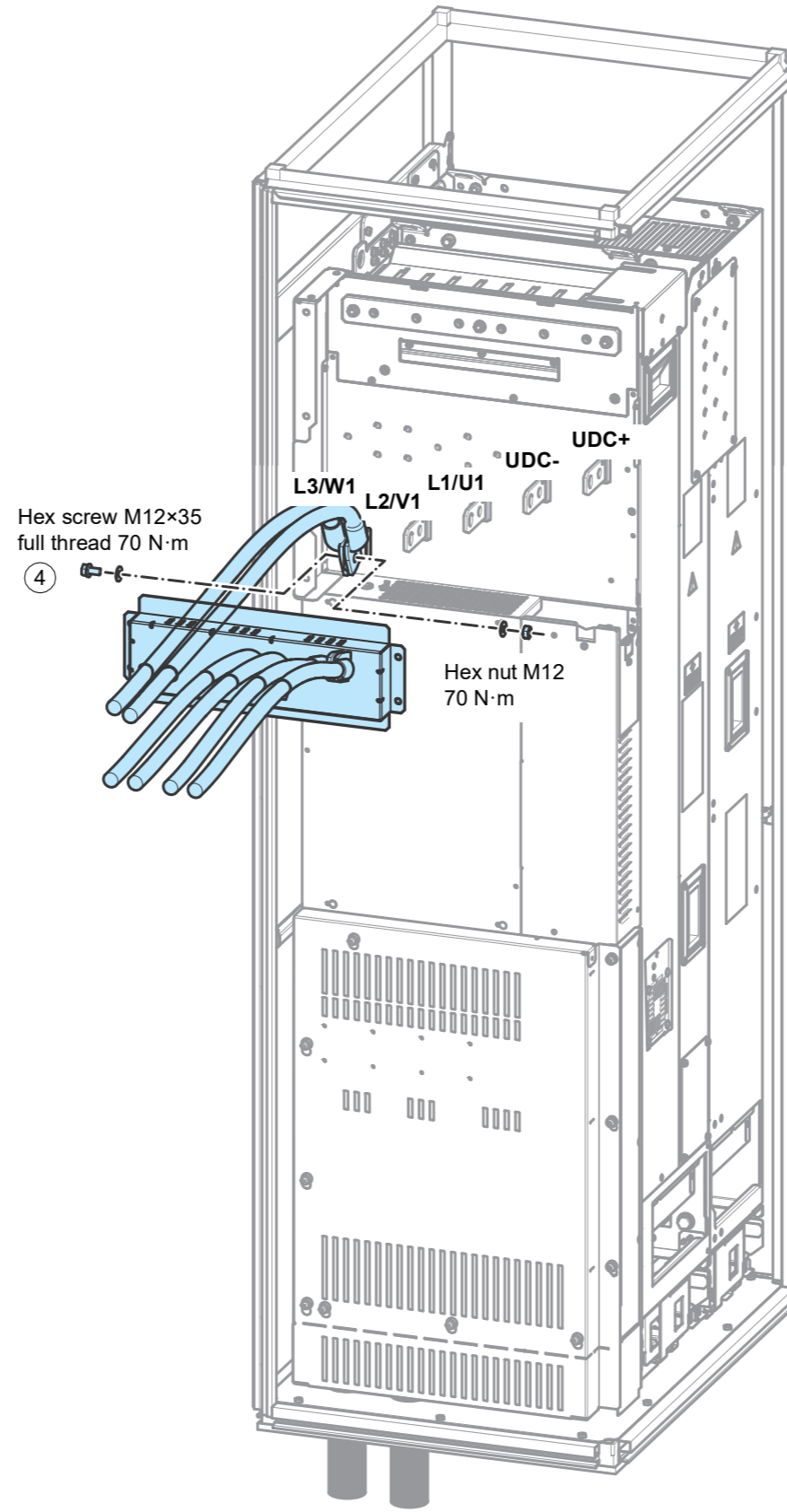
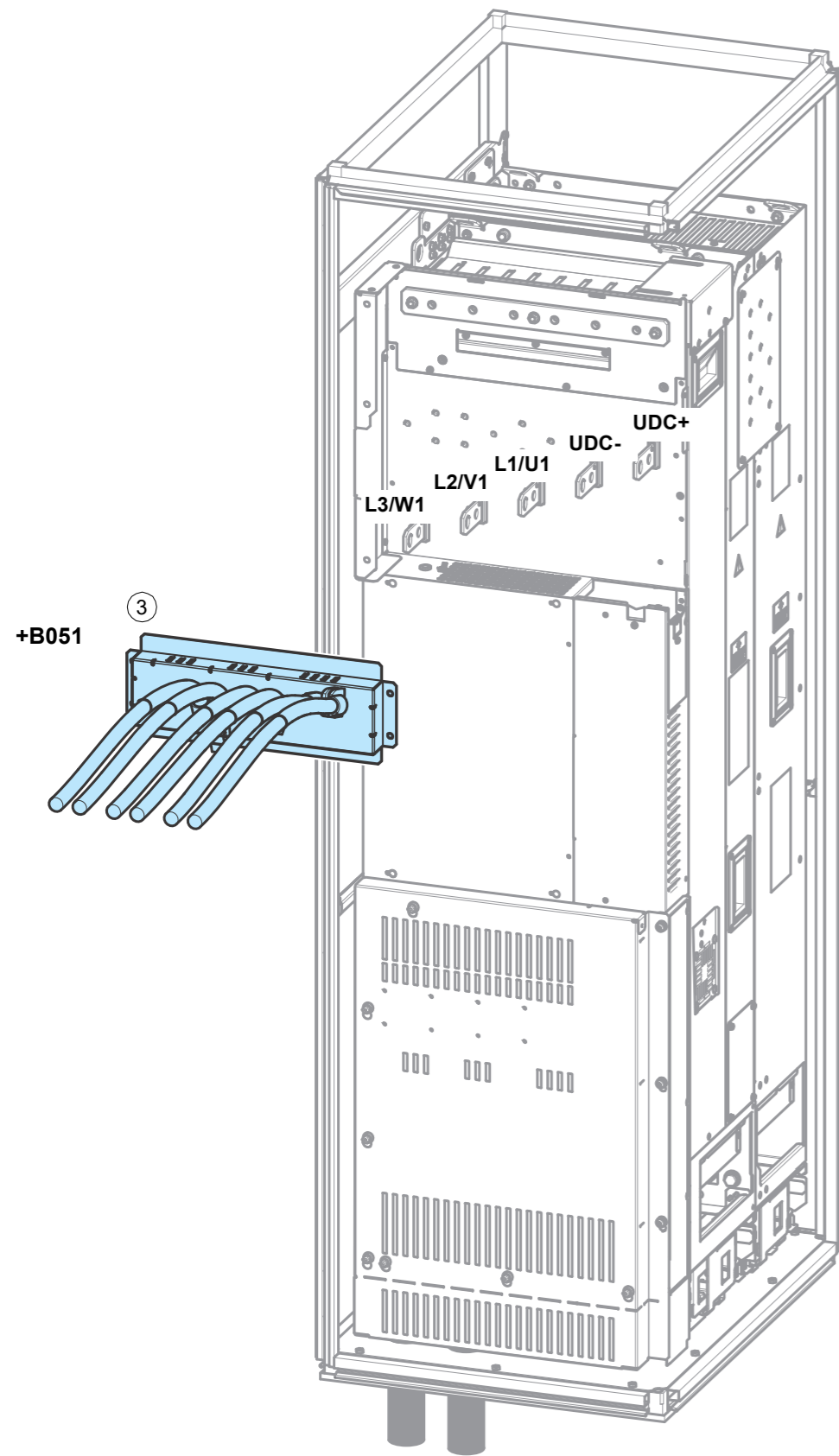
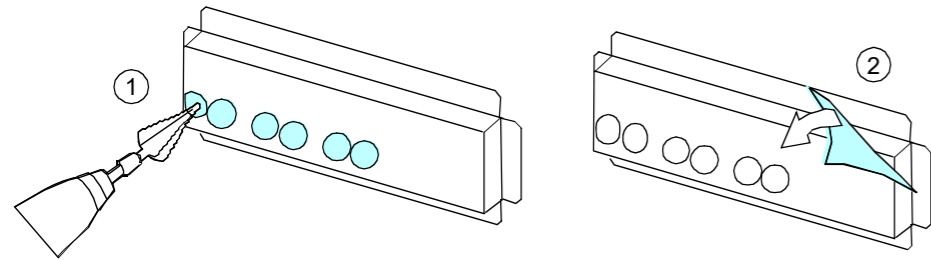


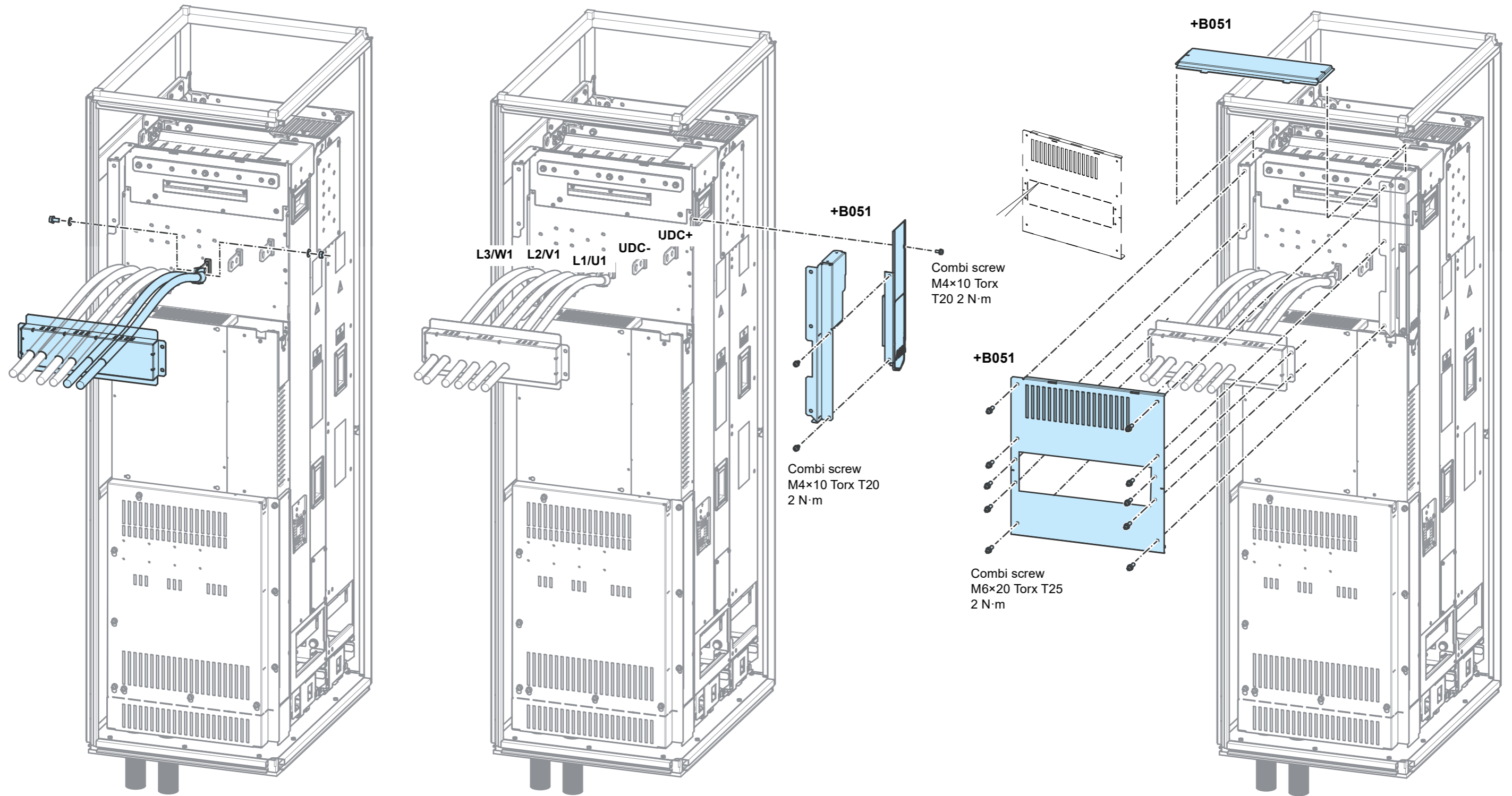


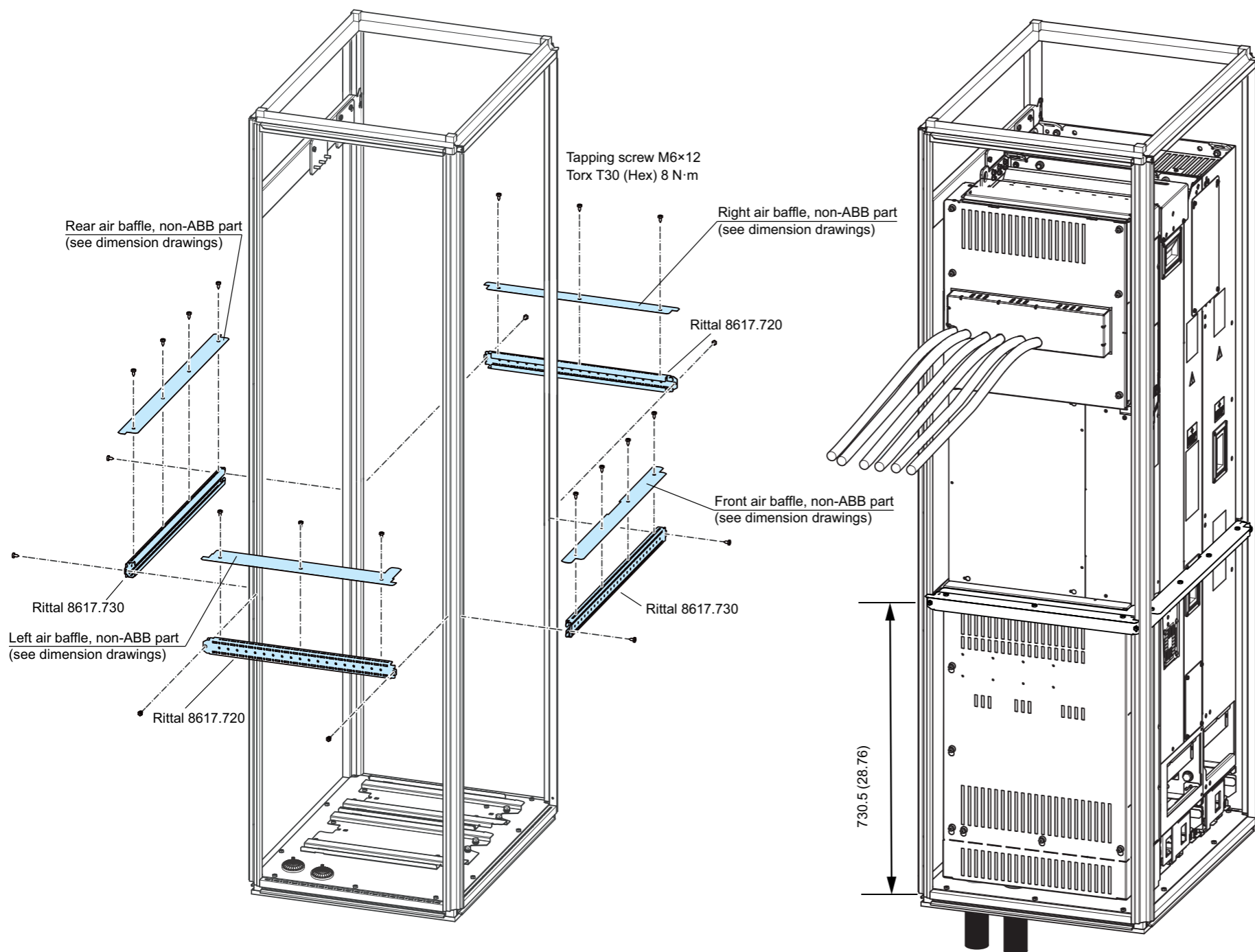












EU Declaration of Conformity
Machinery Directive 2006/42/EC

We Manufacturer: ABB Oy
Address: Hiomotie 13, 00380 Helsinki, Finland.
Phone: +358 10 22 11

declare under our sole responsibility that the following product:

Frequency converter(s)
ACH580-04/-34

with regard to the safety function(s)

Safe Torque Off

is/are in conformity with all the relevant safety component requirements of EU Machinery Directive 2006/42/EC, when the listed safety function is used for safety component functionality.

The following harmonized standards have been applied:

- | | |
|---|--|
| EN 61800-5-2:2007 | Adjustable speed electrical power drive systems – Part 5-2: Safety requirements - Functional |
| EN 62061:2005 + AC:2010 + A1:2013 + A2:2015 | Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems |
| EN ISO 13849-1:2015 | Safety of machinery – Safety-related parts of control systems, Part 1: General requirements |
| EN ISO 13849-2:2012 | Safety of machinery – Safety-related parts of the control systems, Part 2: Validation |
| EN 60204-1: 2006 + A1:2009 + AC:2010 | Safety of machinery – Electrical equipment of machines – Part 1: General requirements |

The following other standards have been applied:

- | | |
|---------------------------|---|
| IEC 61508:2010, parts 1-2 | Functional safety of electrical / electronic / programmable electronic safety-related systems |
| IEC 61800-5-2:2016 | Adjustable speed electrical power drive systems – Part 5-2: Safety requirements - Functional |

The product(s) referred in this Declaration of conformity fulfill(s) the relevant provisions of other European Union Directives which are notified in Single EU Declaration of conformity 3AXD10000497691.

Person authorized to compile the technical file
Name and address: Risto Mynttinen, Hiomotie 13, 00380 Helsinki, Finland.

Helsinki 12.08.2019
Manufacturer representative:

Tuomo Tarala
Tuomo Tarala
Vice President, ABB Oy

Document number 3AXD10000611401

Further information

Product and service inquiries

Address any inquiries about the product to your local ABB representative, quoting the type designation and serial number of the unit in question. A listing of ABB sales, support and service contacts can be found by navigating to www.abb.com/searchchannels.

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